

Eurotec® Tecotek® PC50 GR10 GR053 FA20 PC, 10% glass fiber reinforced, flame retardant - halogen (RoHS compliant), grey RAL 9002

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, 10% Glass Filled

Material Notes:

Information provided by Eurotec®

Order this product through the following link:

http://www.lookpolymers.com/polymer_Eurotec-Tecotek-PC50-GR10-GR053-FA20-PC-10-glass-fiber-reinforced-flame-retardant-halogen-RoHS-compliant-grey-RAL-9002.php

Physical Properties	Metric	English	Comments
Density	1.29 g/cc	0.0466 lb/in ³	ISO 1183
Moisture Absorption	0.200 % @Temperature 23.0 °C	0.200 % @Temperature 73.4 °F	50% RH; ISO 960
Linear Mold Shrinkage, Flow	0.0050 cm/cm	0.0050 in/in	Eurotec
Linear Mold Shrinkage, Transverse	0.0050 cm/cm	0.0050 in/in	Eurotec

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	80.0 MPa	11600 psi	ISO 527
Elongation at Break	4.0 %	4.0 %	ISO 527
Tensile Modulus	4.00 GPa	580 ksi	ISO 527
Izod Impact, Notched (ISO)	9.00 kJ/m ² @Temperature -30.0 °C	4.28 ft-lb/in ² @Temperature -22.0 °F	ISO 180/1A
	11.0 kJ/m ² @Temperature 23.0 °C	5.23 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1A

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	140 °C	284 °F	ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	130 °C	266 °F	ISO 75
Vicat Softening Point	140 °C @Load 5.10 kg	284 °F @Load 11.2 lb	ISO 306
Flammability, UL94	V-0 @Thickness 0.750 mm	V-0 @Thickness 0.0295 in	

Thermal Properties	V-0 Metric	V-0 English	Comments
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Glow Wire Test	900 °C	1650 °F	GWIT; IEC 60695
	@Thickness 2.00 mm	@Thickness 0.0787 in	
	960 °C	1760 °F	GWF1; IEC 60695
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	1.00e+15 ohm	1.00e+15 ohm	IEC 60093
Comparative Tracking Index	175 V	175 V	Solution A; IEC 60112

Processing Properties	Metric	English	Comments
Processing Temperature	250 - 290 °C	482 - 554 °F	
Feed Temperature	60.0 - 80.0 °C	140 - 176 °F	Throat
Mold Temperature	80.0 - 100 °C	176 - 212 °F	
Drying Temperature	120 °C	248 °F	
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	
Moisture Content	<= 0.10 %	<= 0.10 %	ISO 960
Hold Pressure	60.0 - 120 MPa	8700 - 17400 psi	

Descriptive Properties	Value	Comments
Back Pressure	Low	
Injection Speed	Medium - Fast	

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