

ExxonMobil Bicor® 110 AXT OPP Film

Category: Polymer, Film, Thermoplastic, Polypropylene (PP), Polypropylene, Film Grade

Material Notes:

Product Description: Bicor ASB-X is a two side coated, sealable OPP film delivering an advanced level of moisture and oxygen battier protection. This film is designed for use in (unsupported and surface printed) horizontal or vertical packaging applications. It is also used as an outer web of laminations for vertical gas-flush applications. Availability: Latin America, North America and South AmericaKey Features: Robust machinabilityLow and consistent COFOutstanding optical properties Excellent barrier performance Outstanding flavor and aroma barrier Excellent moisture barrier Excellent oxygen barrier Features: Acrylic Coated Flavor & Aroma Barrier Gas Barrier High Barrier Printable PVdC Coated High Barrier PVdC Coated In Lamination Lap Sealable Moisture Barrier Oxygen Barrier PVdC Coated Sealable High Barrier PVdC Coated Applications: Bakery Biscuits/Cookie/Crackers Box Overwrap Confectionery, GumConfectionery, Sugar Pet Food Uses: Box Overwrap Flexible Packaging HFFS Flexible Packaging Pre-made Bags - Flexible Packaging VFFS Flexible Packaging Processing Method:

Cold Seal Adhesive, Inner Web Adhesive Lamination, Outer Web Adhesive Lamination, Outer Web Extrusion Lamination, Solvent Flexographic Printing, Solvent Rotogravure Printing, Surface Print Unsupported and Water-based Flexographic Printing Information provided by Exxon Mobil Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_ExxonMobil-Bicor-110-AXT-OPP-Film.php

| Physical Properties | Metric | English | Comments |
|--------------------------|----------------|----------------------|---------------------------------|
| Water Vapor Transmission | 2.50 g/m²/day | 0.161 g/100 in²/day | 38°C, 90% RH; ExxonMobil Method |
| Oxygen Transmission Rate | 6.20 cc/m²/day | 0.399 cc/100 in²/day | 23°C, 0% RH; ExxonMobil Method |
| Thickness | 27.9 microns | 1.10 mil | Nominal; ExxonMobil Method |
| Coating Weight | 25.1 g/m² | 15.7 lb/ream | ExxonMobil Method |

| Mechanical Properties | Metric | English | Comments |
|------------------------------------|---------|-----------|--------------------------------------------------------|
| Coefficient of Friction | 0.28 | 0.28 | ExxonMobil Method |
| Film Tensile Strength at Break, MD | 117 MPa | 17000 psi | 20 in/min, 2.0 in Jaw Separation; ExxonMobil Method |
| Film Tensile Strength at Break, TD | 228 MPa | 33000 psi | 20 in/min, 2.0 in Jaw Separation; ExxonMobil Method |

| Thermal Properties | Metric | English | Comments |
|--------------------|--------|---------|-----------------------------|
| Shrinkage, MD | 4.5 % | 4.5 % | at 275°F; ExxonMobil Method |
| Shrinkage, TD | 4.0 % | 4.0 % | at 275°F; ExxonMobil Method |

| Optical Properties | Metric | English | Comments |
|--------------------|--------|---------|-------------------|
| Haze | 1.5 % | 1.5 % | ExxonMobil Method |



| Optical Properties | Metric | English | Comments Mobil Method | |
|------------------------|---------------------------|-----------|---------------------------------|--|
| Descriptive Properties | Value | Comments | | |
| Crimp Seal MST | 218°F | PVdC/PVd0 | PVdC/PVdC, 200g/in | |
| Crimp Seal Strength | 620 g/in | PVdC/PVdC | PVdC/PVdC, 260°F, 20psi, 3/4sec | |
| Yield | 27400 in ² /lb | | | |

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