

ExxonMobil Bicolor® 70 HBS-2 OPP Film

Category : Polymer , Film , Thermoplastic , Polypropylene (PP) , Polypropylene, Film Grade

Material Notes:

Product Description: Bicolor HBS-2 is a one-side sealable, one-side high barrier PVdC-coated OPP film designed for use as the inside sealant web in high-barrier laminations. **Availability:** Latin America, North America and South America **Key Features:** Excellent moisture and oxygen barriers Excellent flavor and aroma barrier Excellent sealability, hot tack and seal range Lap sealable to co-ex outer web **Features:** Flavor & Aroma Barrier Gas Barrier High Barrier PVdC Coated In Lamination Lap Sealable Moisture Barrier Oxygen Barrier PVdC Coated **Applications:** Bakery Biscuits/Cookie/Crackers Box Overwrap Confectionery, Sugar Crisps and Snacks **Uses:** HFF Flexible Packaging Pre-made BAGs - Flexible Packaging VFFS Flexible Packaging **Processing Method:** Inner Web Adhesive Lamination, Inner Web Extrusion Lamination, Solvent Flexographic Printing and Solvent Rotogravure Printing Information provided by ExxonMobil Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_ExxonMobil-Bicolor-70-HBS-2-OPP-Film.php

Physical Properties	Metric	English	Comments
Water Vapor Transmission	2.50 g/m ² /day	0.161 g/100 in ² /day	38°C, 90% RH; ExxonMobil Method
Oxygen Transmission Rate	4.70 cc/m ² /day	0.303 cc/100 in ² /day	23°C, 0% RH; ExxonMobil Method
Thickness	17.8 microns	0.700 mil	Nominal; ExxonMobil Method
Coating Weight	17.4 g/m ²	10.9 lb/ream	ExxonMobil Method

Mechanical Properties	Metric	English	Comments
Film Tensile Strength at Break, MD	114 MPa	16500 psi	20 in/min, 2.0 in Jaw Separation; ExxonMobil Method
Film Tensile Strength at Break, TD	207 MPa	30000 psi	20 in/min, 2.0 in Jaw Separation; ExxonMobil Method

Thermal Properties	Metric	English	Comments
Shrinkage, MD	4.5 %	4.5 %	at 275°F; ExxonMobil Method
Shrinkage, TD	4.0 %	4.0 %	at 275°F; ExxonMobil Method

Optical Properties	Metric	English	Comments
Haze	1.8 %	1.8 %	ExxonMobil Method

Descriptive Properties	Value	Comments
Crimp Seal MST	195°F	200g/in
Crimp Seal Strength	430 g/in	260°F, 20psi, 3/4sec

Yield Descriptive Properties	39500 in ² /lb Value	Comments
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Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers
Address : United North Road 215,Fengxian District, Shanghai City,China