

Fibre Glast 1100 Light-Weight High-Strength Patching/Filler Compound

Category: Polymer, Thermoset, Epoxy, Epoxy, Cast, Unreinforced

Material Notes:

Product Features: Very Light Weight Material Non-Hazardous Product - Safe to UseEasily Sanded and Carved with Shop ToolsNegligible ShrinkageNon-Critical, 2 to 1 Ratio by Weight or by VolumeExcellent Non-Sag Properties - Even Upside DownSlightly Flexible Cure - Not Brittle in Thin SectionsExcellent Adhesion to a Variety of SurfacesStable Formula - No Separation of Components in StorageDescription:#1100 is a two-component paste epoxy patching and filler compound for foam, wood, fiberglass, and other surfaces. The mixed consistency of this system is very smooth and creamy, so it spreads easily, and can be splined to a feather edge without separation. It is a thixotropic, non-sag material that will remain in place in thick sections, even when applied upside down. The resin and hardener of this system are color coded for easy mixing. The resin is white and the hardener is brown, giving a good visual indication of complete mixing with a uniform tan color free of streaks. #1100 has special low density fillers incorporated into it that provide very distinct benefits. It is a very light material (4 pounds per gallon), and therefore contributes minimal added weight to the filled or repaired structure. Also, the cured material is very easy to sand, making the finished patch undetectable when covered or painted. There are no volatile ingredients in #1100, so the cured material will not outgas, which could cause a loss of adhesion of paint or coverings. #1100 is not corrosive to metals, and will not promote corrosion on these surfaces, so bond line stability and long term adhesion are excellent. #1100 is a non-toxic material. There are non hazardous or restricted raw materials in either the resin or hardener of this system. Information provided by Fibre Glast Developments Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Fibre-Glast-1100-Light-Weight-High-Strength-PatchingFiller-Compound.php

Physical Properties	Metric	English	Comments
Density	0.490 g/cc	0.0177 lb/in³	ASTM D1475
Water Absorption	<= 0.40 %	<= 0.40 %	ASTM D570

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	53	53	Cured; ASTM D2240
Compressive Yield Strength	14.87 MPa	2156 psi	ASTM D695

Processing Properties	Metric	English	Comments
Cure Time	120 - 180 min	2.00 - 3.00 hour	2 to 3 hours to shape at 77°F.
	300 - 360 min	5.00 - 6.00 hour	5 to 6 hours to send at 77°F.
	1440 min	24.0 hour	
	@Temperature 25.0 °C, Time 86400 sec	@Temperature 77.0 °F, Time 24.0 hour	24 hours to full cure at 77°F.
Pot Life	25 - 30 min	25 - 30 min	ASTM D2471



Processing Properties	25 ft - 30.0 min Metric	25.0 - 30.0 min English	Value for 4 fl. oz.; ASTM D24 Comments	171
Descriptive Properties	Value	Со	mments	
Color	Light Grayish-tar	1		
Mix Ratio	100:50	Re	sin:Hardener by Weight	
	2:1	Re	sin:Hardener by Volume	

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