

## Gromax CFG33-QS11N1 Nylon 6 33% Glass Filled (Conditioned)

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 30% Glass Fiber Filled

### Material Notes:

Information provided by Gromax Enterprises Corp.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Gromax-CFG33-QS11N1-Nylon-6-33-Glass-Filled-Conditioned.php](http://www.lookpolymers.com/polymer_Gromax-CFG33-QS11N1-Nylon-6-33-Glass-Filled-Conditioned.php)

| Physical Properties      | Metric    | English   | Comments     |
|--------------------------|-----------|-----------|--------------|
| Specific Gravity         | 1.37 g/cc | 1.37 g/cc | ISO 1183     |
| Moisture Absorption      | 0.860 %   | 0.860 %   | ISO 62       |
| Maximum Moisture Content | 0.10      | 0.10      | Karl Fischer |

| Thermal Properties                          | Metric                   | English                    | Comments    |
|---------------------------------------------|--------------------------|----------------------------|-------------|
| Deflection Temperature at 1.8 MPa (264 psi) | 222 °C                   | 432 °F                     | ISO 75-1,-2 |
| Flammability, UL94                          | HB<br>@Thickness 1.60 mm | HB<br>@Thickness 0.0630 in |             |

| Processing Properties | Metric           | English          | Comments |
|-----------------------|------------------|------------------|----------|
| Melt Temperature      | 226 - 266 °C     | 439 - 511 °F     | ISO 294  |
| Mold Temperature      | 80.0 - 120 °C    | 176 - 248 °F     | ISO 294  |
| Drying Temperature    | 80.0 °C          | 176 °F           |          |
| Dry Time              | 2.00 - 6.00 hour | 2.00 - 6.00 hour |          |

## Contact Songhan Plastic Technology Co.,Ltd.

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