

**Haynes HR-120<sup>®</sup> alloy, solution heat-treated plate**

Category : Metal , Superalloy , Iron Base

**Material Notes:**

Excellent strength at elevated temperatures, combined with good resistance to carburizing and sulfidizing environments. Applications include bar frame heat treating baskets, wire mesh furnace belts and basket liners, muffles and retorts, heat treating fixtures, waste incinerators, radiant tubes, cast link belt pins, recuperators, and fluidized bed components. Data provided by the manufacturer, Haynes International, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Haynes-HR-120-alloy-solution-heat-treated-plate.php](http://www.lookpolymers.com/polymer_Haynes-HR-120-alloy-solution-heat-treated-plate.php)

Physical Properties	Metric	English	Comments
Density	8.07 g/cc	0.292 lb/in <sup>3</sup>	at RT.

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	735 MPa	107000 psi	
	34.0 MPa	4930 psi	
	@Temperature 1205 °C	@Temperature 2201 °F	
	105 MPa	15200 psi	
	@Temperature 1095 °C	@Temperature 2003 °F	
	190 MPa	27600 psi	
	@Temperature 980 °C	@Temperature 1800 °F	
	325 MPa	47100 psi	
	@Temperature 870 °C	@Temperature 1600 °F	
	440 MPa	63800 psi	
	@Temperature 760 °C	@Temperature 1400 °F	
	505 MPa	73200 psi	
	@Temperature 650 °C	@Temperature 1200 °F	
	555 MPa	80500 psi	
	@Temperature 540 °C	@Temperature 1000 °F	
	375 MPa	54400 psi	

Mechanical Properties	Metric @Strain 0.200 %	English @Strain 0.200 %	Comments
	27.0 MPa	3920 psi	
	@Strain 0.200 %, Temperature 1205 °C	@Strain 0.200 %, Temperature 2201 °F	
	63.0 MPa	9140 psi	
	@Strain 0.200 %, Temperature 1095 °C	@Strain 0.200 %, Temperature 2003 °F	
	135 MPa	19600 psi	
	@Strain 0.200 %, Temperature 980 °C	@Strain 0.200 %, Temperature 1800 °F	
	170 MPa	24700 psi	
	@Strain 0.200 %, Temperature 650 °C	@Strain 0.200 %, Temperature 1200 °F	
	175 MPa	25400 psi	
	@Strain 0.200 %, Temperature 760 °C	@Strain 0.200 %, Temperature 1400 °F	
	175 MPa	25400 psi	
	@Strain 0.200 %, Temperature 540 °C	@Strain 0.200 %, Temperature 1000 °F	
	185 MPa	26800 psi	
	@Strain 0.200 %, Temperature 870 °C	@Strain 0.200 %, Temperature 1600 °F	
Elongation at Break	50 %	50 %	in 50.8 mm
	50 %	50 %	
	@Temperature 760 °C	@Temperature 1400 °F	in 50.8 mm
	51 %	51 %	
	@Temperature 870 °C	@Temperature 1600 °F	in 50.8 mm
	60 %	60 %	
	@Temperature 650 °C	@Temperature 1200 °F	in 50.8 mm
	61 %	61 %	
	@Temperature 540 °C	@Temperature 1000 °F	in 50.8 mm
	81 %	81 %	
		@Temperature 1800	in 50.8 mm

Mechanical Properties	@Temperature 980 °C Metric	°F English	Comments
	89 %	89 %	
	@Temperature 1095 °C	@Temperature 2003 °F	in 50.8 mm
	89 %	89 %	
	@Temperature 1205 °C	@Temperature 2201 °F	in 50.8 mm
Modulus of Elasticity	197 GPa	28600 ksi	RT
	128 GPa	18600 ksi	
	@Temperature 1000 °C	@Temperature 1830 °F	
	136 GPa	19700 ksi	
	@Temperature 900 °C	@Temperature 1650 °F	
	143 GPa	20700 ksi	
	@Temperature 800 °C	@Temperature 1470 °F	
	152 GPa	22000 ksi	
	@Temperature 700 °C	@Temperature 1290 °F	
	159 GPa	23100 ksi	
	@Temperature 600 °C	@Temperature 1110 °F	
	165 GPa	23900 ksi	
	@Temperature 500 °C	@Temperature 932 °F	
	174 GPa	25200 ksi	
	@Temperature 400 °C	@Temperature 752 °F	
	182 GPa	26400 ksi	
	@Temperature 300 °C	@Temperature 572 °F	
	188 GPa	27300 ksi	
	@Temperature 200 °C	@Temperature 392 °F	
	194 GPa	28100 ksi	
	@Temperature 100 °C	@Temperature 212 °F	

Thermal Properties	Metric	English	Comments

Thermal Properties	14.3 Åum/m-Â°C Metric	7.94 Åuin/in-Â°F English	Comments
CTE, linear	@Temperature 25.0 - 100 Â°C	@Temperature 77.0 - 212 Â°F	
	14.9 Åµm/m-Â°C	8.28 Åµin/in-Â°F	
	@Temperature 25.0 - 200 Â°C	@Temperature 77.0 - 392 Â°F	
	15.3 Åµm/m-Â°C	8.50 Åµin/in-Â°F	
	@Temperature 25.0 - 300 Â°C	@Temperature 77.0 - 572 Â°F	
	15.8 Åµm/m-Â°C	8.78 Åµin/in-Â°F	
	@Temperature 25.0 - 400 Â°C	@Temperature 77.0 - 752 Â°F	
	16.1 Åµm/m-Â°C	8.94 Åµin/in-Â°F	
	@Temperature 25.0 - 500 Â°C	@Temperature 77.0 - 932 Â°F	
	16.4 Åµm/m-Â°C	9.11 Åµin/in-Â°F	
	@Temperature 25.0 - 600 Â°C	@Temperature 77.0 - 1110 Â°F	
	16.9 Åµm/m-Â°C	9.39 Åµin/in-Â°F	
	@Temperature 25.0 - 700 Â°C	@Temperature 77.0 - 1290 Â°F	
	17.3 Åµm/m-Â°C	9.61 Åµin/in-Â°F	
	@Temperature 25.0 - 800 Â°C	@Temperature 77.0 - 1470 Â°F	
	17.6 Åµm/m-Â°C	9.78 Åµin/in-Â°F	
	@Temperature 25.0 - 900 Â°C	@Temperature 77.0 - 1650 Â°F	
	17.8 Åµm/m-Â°C	9.89 Åµin/in-Â°F	
	@Temperature 25.0 - 1000 Â°C	@Temperature 77.0 - 1830 Â°F	
Specific Heat Capacity	0.467 J/g-Â°C	0.112 BTU/lb-Â°F	RT
	0.483 J/g-Â°C	0.115 BTU/lb-Â°F	
	@Temperature 100 Â°C	@Temperature 212 Â°F	
	0.500 J/g-Â°C	0.120 BTU/lb-Â°F	
	@Temperature 200 Â°C	@Temperature 392 Â°F	
	0.522 J/g-Â°C	0.125 BTU/lb-Â°F	

Thermal Properties	@Temperature Metric	300 °C English	572 °F Comments
	0.531 J/g-°C	0.127 BTU/lb-°F	
	@Temperature 400 °C	@Temperature 752 °F	
	0.558 J/g-°C	0.133 BTU/lb-°F	
	@Temperature 500 °C	@Temperature 932 °F	
	0.607 J/g-°C	0.145 BTU/lb-°F	
	@Temperature 600 °C	@Temperature 1110 °F	
	0.647 J/g-°C	0.155 BTU/lb-°F	
	@Temperature 700 °C	@Temperature 1290 °F	
	0.655 J/g-°C	0.157 BTU/lb-°F	
	@Temperature 800 °C	@Temperature 1470 °F	
	0.660 J/g-°C	0.158 BTU/lb-°F	
	@Temperature 900 °C	@Temperature 1650 °F	
	0.663 J/g-°C	0.158 BTU/lb-°F	
	@Temperature 1000 °C	@Temperature 1830 °F	
	0.667 J/g-°C	0.159 BTU/lb-°F	
	@Temperature 1100 °C	@Temperature 2010 °F	
	0.671 J/g-°C	0.160 BTU/lb-°F	
	@Temperature 1200 °C	@Temperature 2190 °F	
Thermal Conductivity	11.4 W/m-K	79.1 BTU-in/hr-ft²-°F	RT
	12.6 W/m-K	87.4 BTU-in/hr-ft²-°F	
	@Temperature 100 °C	@Temperature 212 °F	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	0.0001052 ohm-cm	0.0001052 ohm-cm	RT
	0.0001231 ohm-cm	0.0001231 ohm-cm	
	@Temperature 700 °C	@Temperature 1290 °F	

Electrical Properties	Metric 0.0001245 ohm-cm	English 245 ohm-cm	Comments
	@Temperature 800 °C	@Temperature 1470 °F	
	<b>0.0001257 ohm-cm</b>	<b>0.0001257 ohm-cm</b>	
	@Temperature 900 °C	@Temperature 1650 °F	
	<b>0.0001266 ohm-cm</b>	<b>0.0001266 ohm-cm</b>	
	@Temperature 1000 °C	@Temperature 1830 °F	
	<b>0.0001278 ohm-cm</b>	<b>0.0001278 ohm-cm</b>	
	@Temperature 1100 °C	@Temperature 2010 °F	
	<b>0.0001287 ohm-cm</b>	<b>0.0001287 ohm-cm</b>	
	@Temperature 1200 °C	@Temperature 2190 °F	

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