

Haynes R-41 alloy,

Category : Metal , Nonferrous Metal , Nickel Alloy , Superalloy

Material Notes:

Vacuum melted, exceptionally high strength at temperature between 649-982°C. Precipitation-hardening type, strength developed by various solutioning and aging heat treatments. Applications include afterburner parts and nozzle diaphragm partitions in current gas turbine engines. Formed with success on drop-hammers, expanding mandrels and stretch formers. Data provided by the manufacturer, Haynes International, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Haynes-R-41-alloy.php

Physical Properties	Metric	English	Comments
Density	8.25 g/cc	0.298 lb/in³	

Mechanical Properties	Metric	English	Comments
Hardness, Brinell	360 @Temperature 760 °C	360 @Temperature 1400 °F	Converted from Rockwell C hardness (aged)
Hardness, Knoop	392 @Temperature 760 °C	392 @Temperature 1400 °F	Converted from Rockwell C hardness (aged)
Hardness, Rockwell B	86 @Temperature 760 °C	86 @Temperature 1400 °F	annealed
Hardness, Rockwell C	39 @Temperature 760 °C	39 @Temperature 1400 °F	aged
Hardness, Vickers	378 @Temperature 760 °C	378 @Temperature 1400 °F	Converted from Rockwell C hardness (aged)
Tensile Strength, Ultimate	952 MPa @Temperature 760 °C	138000 psi @Temperature 1400 °F	
Tensile Strength, Yield	795 MPa @Strain 0.200 %, Temperature 760 °C	115000 psi @Strain 0.200 %, Temperature 1400 °F	
Elongation at Break	5.0 % @Temperature 760 °C	5.0 % @Temperature 1400 °F	in 50.8 mm

Mechanical Properties	Metric 150 GPa	English 27300 ksi	Comments
Modulus of Elasticity	@Temperature 927 °C 160 GPa @Temperature 871 °C	23200 ksi @Temperature 1700 °F @Temperature 1600 °F	@Temperature 1700 °F
	163 GPa @Temperature 843 °C	23600 ksi @Temperature 1550 °F	
	166 GPa @Temperature 816 °C	24100 ksi @Temperature 1500 °F	
	171 GPa @Temperature 760 °C	24800 ksi @Temperature 1400 °F	
	178 GPa @Temperature 677 °C	25800 ksi @Temperature 1250 °F	
	179 GPa @Temperature 649 °C	26000 ksi @Temperature 1200 °F	
	182 GPa @Temperature 593 °C	26400 ksi @Temperature 1100 °F	
	188 GPa @Temperature 538 °C	27300 ksi @Temperature 1000 °F	
	190 GPa @Temperature 482 °C	27600 ksi @Temperature 900 °F	
	198 GPa @Temperature 371 °C	28700 ksi @Temperature 700 °F	
	204 GPa @Temperature 260 °C	29600 ksi @Temperature 500 °F	
	213 GPa @Temperature 149 °C	30900 ksi @Temperature 300 °F	

Mechanical Properties	218 GPa Metric	31600 ksi English	Comments
	@Temperature 27.0 Â°C	@Temperature 80.6 Â°F	
Poissons Ratio	0.31	0.31	
	@Temperature 149 Â°C	@Temperature 300 Â°F	
	0.31	0.31	
	@Temperature 27.0 Â°C	@Temperature 80.6 Â°F	
	0.32	0.32	
	@Temperature 482 Â°C	@Temperature 900 Â°F	
	0.32	0.32	
	@Temperature 371 Â°C	@Temperature 700 Â°F	
	0.32	0.32	
	@Temperature 260 Â°C	@Temperature 500 Â°F	
	0.33	0.33	
	@Temperature 760 Â°C	@Temperature 1400 Â°F	
	0.33	0.33	
	@Temperature 677 Â°C	@Temperature 1250 Â°F	
	0.33	0.33	
	@Temperature 649 Â°C	@Temperature 1200 Â°F	
	0.34	0.34	
	@Temperature 843 Â°C	@Temperature 1550 Â°F	
	0.35	0.35	
	@Temperature 927 Â°C	@Temperature 1700 Â°F	
Shear Modulus	55.0 GPa	7980 ksi	
	@Temperature 927 Â°C	@Temperature 1700 Â°F	
	61.0 GPa	8850 ksi	
	@Temperature 843 Â°C	@Temperature 1550 Â°F	
	64.0 GPa	9280 ksi	

Mechanical Properties	Metric @Temperature 760 °C	English @Temperature 1400 °F	Comments
	67.0 GPa	9720 ksi	
	@Temperature 677 °C	@Temperature 1250 °F	
	69.0 GPa	10000 ksi	
	@Temperature 593 °C	@Temperature 1100 °F	
	72.0 GPa	10400 ksi	
	@Temperature 482 °C	@Temperature 900 °F	
	75.0 GPa	10900 ksi	
	@Temperature 371 °C	@Temperature 700 °F	
	77.0 GPa	11200 ksi	
	@Temperature 260 °C	@Temperature 500 °F	
	81.0 GPa	11700 ksi	
	@Temperature 149 °C	@Temperature 300 °F	
	83.0 GPa	12000 ksi	
	@Temperature 27.0 °C	@Temperature 80.6 °F	

Thermal Properties	Metric	English	Comments
CTE, linear	13.5 Åµm/m-°C @Temperature 21.0 - 538 °C	7.50 Åµin/in-°F @Temperature 69.8 - 1000 °F	
	14.0 Åµm/m-°C @Temperature 21.0 - 649 °C	7.78 Åµin/in-°F @Temperature 69.8 - 1200 °F	
	14.8 Åµm/m-°C @Temperature 21.0 - 760 °C	8.22 Åµin/in-°F @Temperature 69.8 - 1400 °F	
	15.2 Åµm/m-°C @Temperature 21.0 - 871 °C	8.44 Åµin/in-°F @Temperature 69.8 - 1600 °F	
	16.3 Åµm/m-°C @Temperature 21.0 - 927 °C	9.06 Åµin/in-°F @Temperature 69.8 - 1700 °F	

Thermal Properties	Metric	English	Comments
	16.8 Jum/m-$^{\circ}$C	9.33 μJin/in-$^{\circ}$F	
	@Temperature 21.0 - 982 $^{\circ}$ C	@Temperature 69.8 - 1800 $^{\circ}$ F	
Specific Heat Capacity	0.452 J/g-$^{\circ}$C	0.108 BTU/lb-$^{\circ}$F	
	@Temperature 21.0 $^{\circ}$ C	@Temperature 69.8 $^{\circ}$ F	
Thermal Conductivity	11.5 W/m-K	79.8 BTU-in/hr-ft$^{\circ}$F-	
	@Temperature 149 $^{\circ}$ C	$^{\circ}$ F	@Temperature 300 $^{\circ}$ F
	12.5 W/m-K	86.8 BTU-in/hr-ft$^{\circ}$F-	
	@Temperature 204 $^{\circ}$ C	$^{\circ}$ F	@Temperature 399 $^{\circ}$ F
	13.6 W/m-K	94.4 BTU-in/hr-ft$^{\circ}$F-	
	@Temperature 260 $^{\circ}$ C	$^{\circ}$ F	@Temperature 500 $^{\circ}$ F
	14.7 W/m-K	102 BTU-in/hr-ft$^{\circ}$F-	
	@Temperature 316 $^{\circ}$ C	$^{\circ}$ F	@Temperature 601 $^{\circ}$ F
	16.8 W/m-K	117 BTU-in/hr-ft$^{\circ}$F-	
	@Temperature 427 $^{\circ}$ C	$^{\circ}$ F	@Temperature 801 $^{\circ}$ F
	18.8 W/m-K	130 BTU-in/hr-ft$^{\circ}$F-	
	@Temperature 538 $^{\circ}$ C	$^{\circ}$ F	@Temperature 1000 $^{\circ}$ F
	20.0 W/m-K	139 BTU-in/hr-ft$^{\circ}$F-	
	@Temperature 593 $^{\circ}$ C	$^{\circ}$ F	@Temperature 1100 $^{\circ}$ F
	21.0 W/m-K	146 BTU-in/hr-ft$^{\circ}$F-	
	@Temperature 644 $^{\circ}$ C	$^{\circ}$ F	@Temperature 1190 $^{\circ}$ F
	22.0 W/m-K	153 BTU-in/hr-ft$^{\circ}$F-	
	@Temperature 704 $^{\circ}$ C	$^{\circ}$ F	@Temperature 1300 $^{\circ}$ F
	23.1 W/m-K	160 BTU-in/hr-ft$^{\circ}$F-	
	@Temperature 760 $^{\circ}$ C	$^{\circ}$ F	@Temperature 1400 $^{\circ}$ F
	24.1 W/m-K	167 BTU-in/hr-ft$^{\circ}$F-	
	@Temperature 816 $^{\circ}$ C	$^{\circ}$ F	@Temperature 1500 $^{\circ}$ F

Thermal Properties	Metric W/m-K	174 BTU-in/hr-ft ² -°F English	Comments
	@Temperature 871 °C	@Temperature 1600 °F	
Melting Point	1310 - 1345 °C	2390 - 2453 °F	
Solidus	1310 °C	2390 °F	
Liquidus	1335 °C	2435 °F	

Component Elements Properties	Metric	English	Comments
Aluminum, Al	1.4 - 1.6 %	1.4 - 1.6 %	
Boron, B	0.0030 - 0.010 %	0.0030 - 0.010 %	
Carbon, C	0.050 - 0.12 %	0.050 - 0.12 %	
Chromium, Cr	18 - 20 %	18 - 20 %	
Cobalt, Co	10 - 12 %	10 - 12 %	
Iron, Fe	<= 5.0 %	<= 5.0 %	
Manganese, Mn	<= 0.10 %	<= 0.10 %	
Molybdenum, Mo	9.0 - 10.5 %	9.0 - 10.5 %	
Nickel, Ni	53 %	53 %	As Remainder
Silicon, Si	<= 0.50 %	<= 0.50 %	

Electrical Properties	Metric	English	Comments
Magnetic Permeability	<= 1.002 @Temperature 21.0 °C	<= 1.002 @Temperature 69.8 °F	at 200 oersteds

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