

Heatbath/Park Polyquench 10 Water-Based Quenchant

Category: Fluid, Quenchant

Material Notes:

Solution of relatively low molecular weight organic polymer, corrosion inhibitors, biocide and anti-foaming agent. The polymer is inversely soluble above $160\text{\AA}^{\circ}\text{F}$. Typical concentration is 15%.Information provided by Heatbath Corporation - Park Metallurgical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_HeatbathPark-Polyquench-10-Water-Based-Quenchant.php

Physical Properties	Metric	English	Comments
Saybolt Viscosity at 100°F	1.6 SUS	1.6 SUS	At 100°F in SUS; cSt

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	65.6 °C	150 °F	Upper limit of working range
Minimum Service Temperature, Air	26.7 °C	80.0 °F	Lower limit of working range

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