

## Heatbath/Park Uni-Hard IR Quenching and Tempering Salt

Category: Ceramic, Fluid, Quenchant

## **Material Notes:**

Frequently used as a preheat for tool hardening or as a heating medium for continuous production hardening. Dragout is minimal because of high fluidity. Uni-Hard IR is water-soluble and non-hygroscopic. Nonferrous and precious metals as well as ferrous alloys can be treated in Uni-Hard IR.Information provided by Heatbath Corporation - Park Metallurgical.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_HeatbathPark-Uni-Hard-IR-Quenching-and-Tempering-Salt.php

Thermal Properties	Metric	English	Comments
Melting Point	549 °C	1020 °F	
Maximum Service Temperature, Air	927 °C	1700 °F	Upper limit of working range
Minimum Service Temperature, Air	593 °C	1100 °F	Lower limit of working range

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