

Henkel Hysol EA 9833.1 (BMI) Core Splice Adhesive

Category : Polymer , Adhesive , Thermoset , Epoxy , Epoxy Adhesive , Polyimide, TS , Polyimide, Thermoset Film

Material Notes:

Modified BMI foaming core splice, co-curable with a wide variety of 350Â°F / 177Â°C curing epoxy prepregs. Elevated service temperature to 450Â°F / 232Â°C.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Henkel-Hysol-EA-98331-BMI-Core-Splice-Adhesive.php

Physical Properties	Metric	English	Comments
Storage Temperature	-18.0 Â°C	-0.400 Â°F	

Mechanical Properties	Metric	English	Comments
Adhesive Bond Strength	6.90 MPa	1000 psi	tube shears
	@Temperature 25.0 Â°C	@Temperature 77.0 Â°F	
	6.90 MPa	1000 psi	tube shears
	@Temperature 121 Â°C	@Temperature 250 Â°F	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	232 Â°C	450 Â°F	

Processing Properties	Metric	English	Comments
Cure Time	120 min	2.00 hour	
	@Temperature 232 Â°C	@Temperature 450 Â°F	

Descriptive Properties	Value	Comments
Out-Time (days)	10	at 32Â°C
	30	at 25Â°C

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