

Henkel Hysol MA 562S Core Splice Adhesive

Category : Polymer , Adhesive , Film , Thermoset , Epoxy , Epoxy Adhesive

Material Notes:

Modified epoxy foaming adhesive that may be cured at 250°F / 121°C or 350°F / 177°C. Nonmetallic, medium tack, excellent slump resistance.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Henkel-Hysol-MA-562S-Core-Splice-Adhesive.php

Mechanical Properties	Metric	English	Comments
Adhesive Bond Strength	6.90 MPa	1000 psi	tube shears
	@Temperature 121 Â°C	@Temperature 250 Â°F	
	7.60 MPa	1100 psi	tube shears
	@Temperature 25.0 Â°C	@Temperature 77.0 Â°F	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	177 Â°C	351 Â°F	

Processing Properties	Metric	English	Comments
Cure Time	60.0 min	1.00 hour	
	@Temperature 177 Â°C	@Temperature 351 Â°F	
	90.0 min	1.50 hour	
	@Temperature 121 Â°C	@Temperature 250 Â°F	

Descriptive Properties	Value	Comments
Out-Time (days)	10	at 25Â°C
	10	at 32Â°C

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