## Hexcel® HexWeb® CR-PAA<sup>™</sup> 1/4-5052-0.001 Phosphoric Acid Anodized Aluminum Honeycomb

Category : Metal , Metal Foam, Mesh, or Honeycomb , Nonferrous Metal , Aluminum Alloy , 5000 Series Aluminum Alloy

## Material Notes:

Grade is designated as "Cell Size-Alloy-Foil Gauge." The life cycle of aluminum honeycomb sandwich structures in a given application can be directly related to the quality of the bond between the face sheets that carry bending loads and the honeycomb that carries the shear loads. The adhesive is the interface between the facing and the core in the same way that the oxide on the aluminum and the primer that has been applied to it is the interface between the honeycomb substrate material and the bonding adhesive. This interface is critical to the performance of honeycomb bonded assemblies.HexWeb® CR-PAA<sup>™</sup> is designed for aircraft structures that are exposed to demanding environmental conditions. HexWeb® CR-PAA<sup>™</sup> outperforms standard MIL-C-7438 core in salt spray and HexWeb® crack propagation tests.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Hexcel-HexWeb-CR-PAA-14-5052-0001-Phosphoric-Acid-Anodized-Aluminum-Honeycomb.php

Metric	English	Comments
0.0368 g/cc	0.00133 lb/in³	Nominal
Metric	English	Comments
>= 0.827 MPa	>= 120 psi	Bare, min
>= 0.896 MPa	>= 130 psi	Stabilized, min
1.31 MPa	190 psi	Bare, typ
1.45 MPa	210 psi	Stabilized, typ
0.310 GPa	45.0 ksi	Stabilized, typ
0.112 GPa	16.2 ksi	Plate Shear, W Direction, typ
0.221 GPa	32.0 ksi	Plate Shear, L Direction, typ
>= 0.393 MPa	>= 57.0 psi	Plate Shear, W Direction, min
0.586 MPa	85.0 psi	Plate Shear, W Direction, typ
>= 0.689 MPa	>= 100 psi	Plate Shear, L Direction, min
0.965 MPa	140 psi	Plate Shear, L Direction, typ
	0.0368 g/cc Metric >= 0.827 MPa >= 0.896 MPa 1.31 MPa 1.45 MPa 0.310 GPa 0.112 GPa 0.221 GPa >= 0.393 MPa 0.586 MPa >= 0.689 MPa	0.0368 g/cc 0.00133 lb/in³   Metric English   >= 0.827 MPa >= 120 psi   >= 0.896 MPa >= 130 psi   1.31 MPa 190 psi   1.45 MPa 210 psi   0.310 GPa 45.0 ksi   0.112 GPa 16.2 ksi   0.221 GPa 32.0 ksi   >= 0.393 MPa >= 57.0 psi   >= 0.689 MPa >= 100 psi

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