

Honeywell Aegis H135QP Nylon 6 Extrusion Grade Homopolymer Film

Category : Polymer , Film , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Extruded

Material Notes:

Description: Aegis H135QP is a lubricated high viscosity, N6, film extrusion grade homopolymer for cast or blown film. It conforms to FDA requirements including, 21 CFR 177.1500 as well as EU Directive 2002/72/EC. It possesses the combination of strength, toughness and thermo-forming properties associated with nylon 6 as well as excellent heat, chemical, and abrasion resistance. Applications: Processed Meat, Fresh Red Meat, Poultry, Fish, Cheese, Dried Food, Chilled Fruit Juices. Information provided by Honeywell.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Honeywell-Aegis-H135QP-Nylon-6-Extrusion-Grade-Homopolymer-Film.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.13 g/cc	1.13 g/cc	ASTM D1505
Water Absorption	0.80 %	0.80 %	Extractable Content
	1.6 %	1.6 %	in 24 hours
Moisture Absorption at Equilibrium	2.7 %	2.7 %	at 50% RH
Water Absorption at Saturation	9.5 %	9.5 %	
Oxygen Transmission Rate	40.3 cc/m ^Å ²/day	2.60 cc/100 in ^Å ²/day	
Nitrogen Transmission	14.0 cc-mm/m ^Å ²-24hr-atm	35.6 cc-mil/100 in ^Å ²-24hr-atm	cc/m ^Å ²/day, No thickness given
Carbon Dioxide Transmission	72.8 cc-mm/m ^Å ²-24hr-atm	185 cc-mil/100 in ^Å ²-24hr-atm	cc/m ^Å ²/day, No thickness given
Viscosity Measurement	135	135	FAV; ASTM D789
Maximum Moisture Content	0.080	0.080	
Melt Flow	1.2 g/10 min @Load 1.00 kg, Temperature 235 Å°C	1.2 g/10 min @Load 2.20 lb, Temperature 455 Å°F	ASTM D1238

Thermal Properties	Metric	English	Comments
Melting Point	220 Å°C	428 Å°F	ASTM D3418

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	230 - 260 Å°C	446 - 500 Å°F	Cast Film
	246 - 254 Å°C	475 - 489 Å°F	Tubular (Blown) Film
Adapter Temperature	260 Å°C	500 Å°F	Tubular (Blown) Film

Processing Properties	Metric	English	Comments
	256 Â°C	491 Â°F	
Die Temperature	254 Â°C	490 Â°F	Tubular (Blown) Film
	260 Â°C	500 Â°F	Cast Film
Melt Temperature	254 - 260 Â°C	489 - 500 Â°F	Tubular (Blown) Film
	260 - 270 Â°C	500 - 518 Â°F	Cast Film
Moisture Content	0.080 %	0.080 %	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers
Address : United North Road 215,Fengxian District, Shanghai City,China