

Honeywell Aegis™ H73MP Nylon 6 Extrusion Grade Homopolymer Film (discontinued **)

Category : Polymer , Film , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Extruded

Material Notes:

Description: Aegis H73MP is a lubricated nucleated low viscosity, nylon 6 film extrusion grade homopolymer for cast or blown film. It conforms to Food and Drug Administration requirements of 21 CFR 177.1500 as well as EU Directive 2002/72/EC. It possesses the combination of strength, toughness and thermo-forming properties associated with nylon 6 as well as excellent heat, chemical, and abrasion resistance. Applications: Processed Meat Fresh Red Meat Poultry Fish Cheese Dried Food Chilled Fruit Juices Information provided by Honeywell.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Honeywell-Aegis-H73MP-Nylon-6-Extrusion-Grade-Homopolymer-Film-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.13 g/cc	1.13 g/cc	ASTM D1505
Water Absorption	1.6 %	1.6 %	in 24 hours
Moisture Absorption at Equilibrium	2.7 %	2.7 %	at 50% RH
Water Absorption at Saturation	9.5 %	9.5 %	
Oxygen Transmission Rate	40.3 cc/m ² /day	2.60 cc/100 in ² /day	
Nitrogen Transmission	14.0 cc-mm/m ² -24hr-atm	35.6 cc-mil/100 in ² -24hr-atm	cc/m ² /day, No thickness given
Carbon Dioxide Transmission	72.8 cc-mm/m ² -24hr-atm	185 cc-mil/100 in ² -24hr-atm	cc/m ² /day, No thickness given
Viscosity Measurement	3.0	3.0	96% SAV
	73	73	FAV; ASTM D789
Maximum Moisture Content	0.080	0.080	
Melt Flow	1.2 g/10 min @Load 1.00 kg, Temperature 235 °C	1.2 g/10 min @Load 2.20 lb, Temperature 455 °F	ASTM D1238

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	ASTM D3418

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	230 - 260 °C	446 - 500 °F	Cast Film

Processing Properties	246 - 254 °C Metric	475 - 489 °F English	Tubular (Blown) Film Comments
Adapter Temperature	260 °C	500 °F	Tubular (Blown) Film
	260 - 266 °C	500 - 511 °F	Cast Film
Die Temperature	254 °C	490 °F	Tubular (Blown) Film
	260 °C	500 °F	Cast Film
Melt Temperature	254 - 260 °C	489 - 500 °F	Tubular (Blown) Film
	260 - 270 °C	500 - 518 °F	Cast Film

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