

Huntsman IROGRAN® A 78 P 4766 TPU-Polyether

Category : Polymer , Thermoplastic , Elastomer, TPE , Polyurethane TPE , Polyurethane, TP , Thermoplastic Polyurethane, Elastomer, Ether Grade

Material Notes:

Excellent resistance to hydrolysis and microbial attack. Suggested for injection molding and extrusion. Information provided by Huntsman

Order this product through the following link:

http://www.lookpolymers.com/polymer_Huntsman-IROGRAN-A-78-P-4766-TPU-Polyether.php

Physical Properties	Metric	English	Comments
Density	1.16 g/cc	0.0419 lb/in ³	ASTM D792
Linear Mold Shrinkage	0.012 cm/cm	0.012 in/in	ASTM D995
Melt Flow	80 - 120 g/10 min	80 - 120 g/10 min	Melt Volume Rate (cm ³ /10 min)
Melt Index of Compound	110 g/10 min @Load 21.6 kg, Temperature 190 °C	110 g/10 min @Load 47.6 lb, Temperature 374 °F	cm ³ /10 min

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	82	82	ASTM D2240
Hardness, Shore D	30	30	ASTM D2240
Tensile Strength at Break	30.0 MPa	4350 psi	DIN 53504
Elongation at Break	910 %	910 %	ASTM D412
100% Modulus	0.00520 GPa	0.754 ksi	DIN 53504
300% Modulus	0.00800 GPa	1.16 ksi	DIN 53504
Rebound	50 %	50 %	Bayshore; ASTM D2632
Tear Strength	71.9 kN/m	410 pli	ASTM D624
Abrasion	40	40	[mm ³]; ISO 4649
Compression Set	20 % @Temperature 23.0 °C, Time 252000 sec	20 % @Temperature 73.4 °F, Time 70.0 hour	ASTM D395
	36 % @Temperature 70.0 °C, Time 86400 sec	36 % @Temperature 158 °F, Time 24.0 hour	ASTM D395

Thermal Properties	Metric	English	Comments
Melting Point	165 - 190 Â°C	329 - 374 Â°F	Huntsman/TMA
Flammability, UL94	V-0	V-0	Non-Halogen FR

Processing Properties	Metric	English	Comments
Feed Temperature	25.0 - 40.0 Â°C	77.0 - 104 Â°F	Extrusion
Front Barrel Temperature	165 - 190 Â°C	329 - 374 Â°F	Extrusion
Nozzle Temperature	170 - 200 Â°C	338 - 392 Â°F	Extrusion
	180 - 200 Â°C	356 - 392 Â°F	Injection
Adapter Temperature	175 - 195 Â°C	347 - 383 Â°F	Extrusion
Die Temperature	175 - 200 Â°C	347 - 392 Â°F	Extrusion
Melt Temperature	170 - 195 Â°C	338 - 383 Â°F	Injection
Mold Temperature	20.0 - 70.0 Â°C	68.0 - 158 Â°F	Injection

Descriptive Properties	Value	Comments
Heating Zone	175-195Â°C	Injection

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