

ITW Plexus Plexusâ„¢ MA920 Methacrylate Adhesive

Category : Polymer , Adhesive , Thermoset , Methacrylate , Methacrylate Adhesive

Material Notes:

Two-part adhesive designed for structural bonding of thermoplastic, metal, and composite assemblies.All purpose, low odor, short open time.Information provided by Illinois Tool Works.

Order this product through the following link:
http://www.lookpolymers.com/polymer_ITW-Plexus-Plexus-MA920-Methacrylate-Adhesive.php

Physical Properties	Metric	English	Comments
Density	0.971 g/cc	0.0351 lb/inÂ³	Mixed
Viscosity	50000 - 70000 cP	50000 - 70000 cP	B
	100000 - 125000 cP	100000 - 125000 cP	A

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	18.6 - 20.7 MPa	2700 - 3000 psi	
Elongation at Break	80 - 100 %	80 - 100 %	
Tensile Modulus	0.517 - 0.689 GPa	75.0 - 100 ksi	
Shear Strength	10.3 - 13.8 MPa	1500 - 2000 psi	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	121 Â°C	250 Â°F	
Minimum Service Temperature, Air	-55.0 Â°C	-67.0 Â°F	
Flash Point	10.6 Â°C	51.0 Â°F	TCC

Processing Properties	Metric	English	Comments
Pot Life	4.0 - 6.0 min	4.0 - 6.0 min	

Descriptive Properties	Value	Comments
Color	Blue	
Fixture Time	15-18 minutes	
Gap Filling	Max 0.375 in	
Mix Ratio	10:1	By volume

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China