

Ineos ABS Centrex® 815 ASA Blend (discontinued **)

Category : Polymer , Thermoplastic , ASA Polymer , Acrylonitrile/Styrene/Acrylate (ASA), Unreinforced, Molded

Material Notes:

Key Features: Unfilled Light stabilized or stable to light U.V. stabilized or stable to weather Heat stabilized or stable to heat Suitable processing methods: Injection molding Information provided by Bayer Polymers. LANXESS was spun-off from Bayer in early 2005. Business renamed Ineos ABS after INEOS acquires a majority shareholding under a JV with Lanxess in 2007. Subsequently Ineos acquired 100% of Ineos ABS.

Order this product through the following link:

http://www.lookpolymers.com/polymer_ineos-ABS-Centrex-815-ASA-Blend-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.06 g/cc	0.0383 lb/in ³	
Melt Flow	3.8 g/10 min @Load 10.0 kg, Temperature 220 °C	3.8 g/10 min @Load 22.0 lb, Temperature 428 °F	cm ³ /10 min.

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	40.0 MPa	5800 psi	
Elongation at Break	25 %	25 %	Nominal
Elongation at Yield	3.5 %	3.5 %	
Tensile Modulus	2.20 GPa	319 ksi	
Charpy Impact, Notched	2.46 J/cm ²	11.7 ft-lb/in ²	
	0.170 J/cm ² @Temperature -30.0 °C	0.809 ft-lb/in ² @Temperature -22.0 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	112 µm/m-°C @Temperature 20.0 °C	62.2 µin/in-°F @Temperature 68.0 °F	
Deflection Temperature at 0.46 MPa (66 psi)	94.0 °C	201 °F	
Deflection Temperature at 1.8 MPa (264 psi)	80.0 °C	176 °F	
Vicat Softening Point	101 °C	214 °F	50°C/h 50N

Processing Properties	Metric	English	Comments
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Melt Temperature Processing Properties	250 °C Metric	482 °F English	Injection Molding Comments
Mold Temperature	60.0 °C	140 °F	Injection Molding
Injection Velocity	200 mm/sec	7.87 in/sec	
Injection Pressure	60.0 MPa	8700 psi	

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