

Ineos Nova 8077 High Performance Styrenic Enhanced Polystyrene (discontinued **)

Category : Polymer , Thermoplastic , Polystyrene (PS)

Material Notes:

High flow, Special additives can be incorporate to improve properties such as coefficient of friction and static dissipation, Custom colorsApplications: Injection molding, Designed for thin wall applications where quick cycles and good impact are neededPerformance grades of polystyrene are engineered to have specific properties. These products can be custom colored. NOVA Chemicals can accurately match your color needs with its leading edge color technology. Injection Speed: FastColored material may differ in some properties. All molded samples were an 1/8 inch thick unless noted.Information provided by NOVA Chemicals.INEOS NOVA began October 1 2007 as an expansion of the 50:50 joint venture between NOVA Chemicals and INEOS to include North American assets.

Order this product through the following link:

http://www.lookpolymers.com/polymer_ineos-Nova-8077-High-Performance-Styrenic-Enhanced-Polystyrene-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/in ³	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0060 cm/cm	0.0040 - 0.0060 in/in	ASTM D955
Melt Flow	15.5 g/10 min @Load 5.00 kg, Temperature 200 °C	15.5 g/10 min @Load 11.0 lb, Temperature 392 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	24.0 MPa	3480 psi	2.0 in/min; ASTM D638
Elongation at Break	45 %	45 %	2.0 in/min; ASTM D638
Flexural Strength	45.0 MPa	6530 psi	0.1 in/min; ASTM D790
Flexural Modulus	2.10 GPa	305 ksi	0.1 in/min; ASTM D790
Izod Impact, Notched	1.40 J/cm	2.62 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Vicat Softening Point	85.0 °C	185 °F	ASTM D648

Processing Properties	Metric	English	Comments
Processing Temperature	<= 260 °C	<= 500 °F	
Rear Barrel Temperature	182 - 204 °C	360 - 399 °F	
Middle Barrel Temperature	204 - 227 °C	399 - 441 °F	

Front Barrel Temperature Processing Properties	216 - 238 °C Metric	421 - 460 °F English	Comments
Melt Temperature	216 - 238 °C	421 - 460 °F	
Mold Temperature	27.0 - 54.0 °C	80.6 - 129 °F	
Drying Temperature	68.0 °C	154 °F	
Dry Time	2 hour	2 hour	
Back Pressure	0.345 MPa	50.0 psi	

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