

## Ineos Nova S-4600 High Impact Compact Polystyrene (discontinued \*\*)

Category: Polymer, Thermoplastic, Polystyrene (PS), Polystyrene, Impact Modified

## **Material Notes:**

High impact polystyrene with excellent flow characteristics, a very high toughness and a high elongation. Main application are injection molding of technical parts and housings. For injection molding generally a lubricated type is used. All mechanical properties measured under standard conditions 50% RH and 23°C. Information provided by NOVA Chemicals. INEOS NOVA began October 1 2007 as an expansion of the 50:50 joint venture between NOVA Chemicals and INEOS to include North American assets.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_lneos-Nova-S-4600-High-Impact-Compact-Polystyrene-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/in³	DIN 53479
Water Absorption	<= 0.10 %	<= 0.10 %	DIN 53495
Melt Flow	10 g/10 min	10 g/10 min	DIN 5375/ISO 1133
	@Load 5.00 kg, Temperature 200 °C	@Load 11.0 lb, Temperature 392 °F	

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	62.0 MPa	8990 psi	DIN 53456
Tensile Strength, Ultimate	20.0 MPa	2900 psi	DIN 53455
Elongation at Break	55 %	55 %	DIN 53455
Modulus of Elasticity	1.50 GPa	218 ksi	DIN 53457
Flexural Yield Strength	35.0 MPa	5080 psi	DIN 53452
Izod Impact, Notched (ISO)	5.00 kJ/m²	2.38 ft-lb/in <sup>2</sup>	Low Temp; DIN 53453
	9.00 kJ/m²	4.28 ft-lb/in <sup>2</sup>	DIN 53453/ISO 179
Izod Impact, Unnotched (ISO)	NB	NB	DIN 53453

Thermal Properties	Metric	English	Comments
CTE, linear	80.0 μm/m-°C	44.4 μin/in-°F	DIN 53752
	@Temperature 20.0 °C	@Temperature 68.0 °F	
Thermal Conductivity	0.160 W/m-K	1.11 BTU-in/hr-ft <sup>2</sup> -°F	DIN 52612
Vicat Softening Point	78.0 °C	172 °F	DIN 53460



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