

Kingfa FRHIPS-702 Flame Retardant Polystyrene

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Flame Retardant

Material Notes:

Features:UL 94 V-0 @ 3.2mmHalogen free flame retardantExcellent heat stabilityExcellent electrical propertiesApplications:Injection moldingGas moldingTV and audio housingElectrical appliance housingInformation Provided by Kingfa Sci. & Tech. Co., Ltd.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Kingfa-FRHIPS-702-Flame-Retardant-Polystyrene.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.12 g/cc @Temperature 23.0 Â°C	1.12 g/cc @Temperature 73.4 Â°F	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0060 cm/cm @Temperature 23.0 Â°C	0.0040 - 0.0060 in/in @Temperature 73.4 Â°F	ASTM D955
Melt Flow	6.0 g/10 min @Load 5.00 kg, Temperature 200 Â°C	6.0 g/10 min @Load 11.0 lb, Temperature 392 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	30.0 MPa	4350 psi	50mm/min; ASTM D638
Elongation at Break	40 %	40 %	50mm/min; ASTM D638
Flexural Strength	45.0 MPa	6530 psi	2mm/min; ASTM D790
Flexural Modulus	2.35 GPa	341 ksi	2mm/min; ASTM D790
Izod Impact, Notched	0.980 J/cm @Thickness 3.20 mm, Temperature 23.0 Â°C	1.84 ft-lb/in @Thickness 0.126 in, Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	75.0 Â°C @Thickness 6.40 mm	167 Â°F @Thickness 0.252 in	ASTM D648
Flammability, UL94	V-0 @Thickness 3.20 mm	V-0 @Thickness 0.126 in	

Electrical Properties	Metric	English	Comments

Volume Resistivity Electrical Properties	1.00e+16 ohm-cm Metric	1.00e+16 ohm-cm English	ASTM D257 Comments
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Processing Properties	Metric	English	Comments
Processing Temperature	<= 250 Â°C	<= 482 Â°F	
Rear Barrel Temperature	192 - 215 Â°C	378 - 419 Â°F	Start Point: 200Â°C
Middle Barrel Temperature	215 - 240 Â°C	419 - 464 Â°F	Start Point: 225Â°C
Front Barrel Temperature	225 - 245 Â°C	437 - 473 Â°F	Start Point: 235Â°C
Melt Temperature	220 - 245 Â°C	428 - 473 Â°F	Start Point: 230Â°C
Mold Temperature	30.0 - 60.0 Â°C	86.0 - 140 Â°F	Start Point: 50Â°C
Drying Temperature	70.0 Â°C @Time 7200 sec	158 Â°F @Time 2.00 hour	Pre-dry
Back Pressure	5.00 - 15.0 MPa	725 - 2180 psi	

Descriptive Properties	Value	Comments
Injection Speed	Slow to Moderate	

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