

Kingfa PA66-RG001 Flame Retardant PA66

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Unreinforced, Flame Retardant

Material Notes:

Features: Flame retardant High strength High temperature properties Good electric properties No blooming Applications: Injection molding Connectors Relay Bobbins, plugs E & E parts Information Provided by Kingfa Sci. & Tech. Co., Ltd.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Kingfa-PA66-RG001-Flame-Retardant-PA66.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.26 g/cc @Temperature 23.0 Â°C	1.26 g/cc @Temperature 73.4 Â°F	ASTM D792
Water Absorption	0.60 % @Temperature 23.0 Â°C, Time 86400 sec	0.60 % @Temperature 73.4 Â°F, Time 24.0 hour	ASTM D570
Linear Mold Shrinkage	0.012 - 0.014 cm/cm @Temperature 23.0 Â°C	0.012 - 0.014 in/in @Temperature 73.4 Â°F	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	113	113	ASTM D785
Tensile Strength at Break	55.0 MPa	7980 psi	10mm/min; ASTM D638
Elongation at Break	>= 20 %	>= 20 %	10mm/min; ASTM D638
Flexural Strength	80.0 MPa	11600 psi	2mm/min; ASTM D790
Flexural Modulus	2.35 GPa	341 ksi	2mm/min; ASTM D790
Izod Impact, Notched	0.750 J/cm @Thickness 3.20 mm, Temperature 23.0 Â°C	1.41 ft-lb/in @Thickness 0.126 in, Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	243 Â°C @Thickness 6.40 mm	469 Â°F @Thickness 0.252 in	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	68.0 Â°C @Thickness 6.40 mm	154 Â°F @Thickness 0.252 in	ASTM D648

Thermal Properties	V-0 Metric	V-0 English	Comments
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	V-0	V-0	
	@Thickness 3.00 mm	@Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257

Processing Properties	Metric	English	Comments
Processing Temperature	<= 310 Â°C	<= 590 Â°F	
Rear Barrel Temperature	255 - 275 Â°C	491 - 527 Â°F	Start Point: 265Â°C
Middle Barrel Temperature	260 - 290 Â°C	500 - 554 Â°F	Start Point: 280Â°C
Front Barrel Temperature	270 - 300 Â°C	518 - 572 Â°F	Start Point: 285Â°C
Melt Temperature	275 - 300 Â°C	527 - 572 Â°F	Start Point: 285Â°C
Mold Temperature	50.0 - 70.0 Â°C	122 - 158 Â°F	Start Point: 60Â°C
Drying Temperature	90.0 - 110 Â°C @Time 14400 - 21600 sec	194 - 230 Â°F @Time 4.00 - 6.00 hour	Pre-dry

Descriptive Properties	Value	Comments
Injection Speed	Moderate to High	

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