

Kinlead PL21 Lamination Grade BOPP Plain Film (thickness: 15 µm)

Category: Polymer, Film, Thermoplastic, Polypropylene (PP), Polypropylene, Film Grade

Material Notes:

PL21 is a general, lamination grade BOPP plain film. It is transparent and non heat sealable. It is excellent for extrusion lamination. It has excellent dimensional stability, high tensile strength, super clarity, and low haze. Both sides have corona treatment. It is widely used in laminating with paper or paper board and for book covers. Information provided by Kinlead.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Kinlead-PL21-Lamination-Grade-BOPP-Plain-Film-thickness-15-m.php

| Physical Properties | Metric | English | Comments |
|-----------------------------------|--------------|-------------|---------------------|
| Thickness | 15.0 microns | 0.591 mil | ± 3.5%; ASTM-252-78 |
| Linear Mold Shrinkage | 0.040 cm/cm | 0.040 in/in | ASTM-D1204 |
| Linear Mold Shrinkage, Transverse | 0.010 cm/cm | 0.010 in/in | ASTM-D1204 |

| Mechanical Properties | Metric | English | Comments |
|------------------------------------|---------|-----------|--------------------|
| Film Elongation at Break, MD | 160 % | 160 % | ASTM-D882 |
| Film Elongation at Break, TD | 60 % | 60 % | ASTM-D882 |
| Coefficient of Friction | 0.25 | 0.25 | T/T-US; ASTM-D1894 |
| | 0.25 | 0.25 | T/O-US; ASTM-D1894 |
| Film Tensile Strength at Break, MD | 150 MPa | 21800 psi | ASTM-D882 |
| Film Tensile Strength at Break, TD | 280 MPa | 40600 psi | ASTM-D882 |

| Optical Properties | Metric | English | Comments |
|-----------------------|--------|---------|---------------------------------------|
| Haze | 1.2 % | 1.2 % | ASTM-D1003 |
| Gloss | 92 % | 92 % | ASTM-D2457 |
| Transmission, Visible | 90 % | 90 % | transparent; thickness not quantified |

| Descriptive Properties | Value | Comments |
|------------------------|-------|------------|
| Corona Treatment (Dyn) | 37/38 | ASTM-D2578 |
| Wetting Tension (Dyn) | 38/37 | ASTM-D2578 |
| Yield (m²/kg) | 73.3 | Kinlead |



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