

Kolon KOCETAL® K700BK Colored Grade Acetal Resin

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Copolymer, Unreinforced

Material Notes:

Colored, low viscosity grade.Applications: Thin products, improved appearance.Information provided by API-Kolon.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Kolon-KOCETAL-K700BK-Colored-Grade-Acetal-Resin.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.41 g/cc	1.41 g/cc	ASTM D792
Moisture Absorption at Equilibrium	0.22 %	0.22 %	60% RH; ASTM D570
Linear Mold Shrinkage	0.020 cm/cm	0.020 in/in	ASTM D955
Melt Flow	27 g/10 min	27 g/10 min	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	80	80	ASTM D785
Tensile Strength	65.0 MPa	9430 psi	ASTM D638
Elongation at Break	40 %	40 %	ASTM D638
Flexural Strength	97.0 MPa	14100 psi	ASTM D790
Flexural Modulus	2.70 GPa	392 ksi	ASTM D790
Izod Impact, Notched	0.530 J/cm	0.993 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear	130 Âµm/m-Â°C	72.2 Âµin/in-Â°F	ASTM D696
Melting Point	166 Â°C	331 Â°F	ASTM D1525
Deflection Temperature at 0.46 MPa (66 psi)	159 Â°C	318 Â°F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	110 Â°C	230 Â°F	ASTM D648
Vicat Softening Point	162 Â°C	324 Â°F	ASTM D1525
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+14 ohm-cm	1.00e+14 ohm-cm	ASTM D257

Electrical Properties	Metric	English	Comments
Dielectric Constant	3.7	3.7	ASTM D150
Dielectric Strength	19.0 kV/mm	483 kV/in	ASTM D149
Dissipation Factor	0.0060 @Frequency 1.00e+6 Hz	0.0060 @Frequency 1.00e+6 Hz	ASTM D150

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