

## LATI LASTIROL R G/30 30% Glass Fiber Reinforced Polystyrene (PS) (discontinued \*\*)

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Glass Filled

### Material Notes:

Description: Lastirol thermoplastics are polystyrene (PS) products. The Lastirols feature excellent dimensional stability, good flowability, and can be molded without any particular problem. Glass fiber reinforced types have high rigidity and excellent dimensional stability. Specific Notes for this Material: 30% glass fiber; good flowability; excellent dimensional stability; good rigidity; low coefficient of thermal linear expansion. Disclaimer from LATI: This document contains information based on average values as obtained from the results of laboratory tests and observations made on LATI materials. Tested materials were injection molded, used in their natural color, and conditioned in compliance with Standard ASTM D 618, procedure A. These values refer to LATI's best technical and scientific knowledge at the moment of testing and cannot be used as a basis for the development of applications. For a better assessment of the materials, you are kindly requested to contact LATI's technical or commercial offices, which are at your disposal and will supply detailed information on the most suitable characteristics for their intended use. With reference to DPR n.224 dated May 24, 1988, issued in accordance with EC Guidelines 85/374, LATI Industria Termoplastici S.p.A. declines all responsibility arising from an improper use of the products described in this document. All data provided by LATI.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_LATI-LASTIROL-R-G30-30-Glass-Fiber-Reinforced-Polystyrene-PS-nbspdiscontinued-.php](http://www.lookpolymers.com/polymer_LATI-LASTIROL-R-G30-30-Glass-Fiber-Reinforced-Polystyrene-PS-nbspdiscontinued-.php)

Physical Properties	Metric	English	Comments
Density	1.29 g/cc	0.0466 lb/in <sup>3</sup>	ISO 1183
Water Absorption	0.060 %	0.060 %	at 23°C; ISO 62
Linear Mold Shrinkage	0.0015 cm/cm	0.0015 in/in	LATI
Linear Mold Shrinkage, Transverse	0.0015 cm/cm	0.0015 in/in	LATI

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	56	56	ASTM D785
Tensile Strength, Ultimate	48.0 MPa	6960 psi	ISO 527
Flexural Modulus	6.10 GPa	885 ksi	ASTM D790
Izod Impact, Notched	0.700 J/cm @Temperature 23.0 °C	1.31 ft-lb/in @Temperature 73.4 °F	ASTM D256
Charpy Impact Unnotched	0.800 J/cm <sup>2</sup> @Temperature 23.0 °C	3.81 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	DIN 53453

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa	94.0 °C	201 °F	ASTM D648

(55 psi) Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	88.0 °C	190 °F	ASTM D648
Vicat Softening Point	93.0 °C	199 °F	50°C/h 50N; ISO 306
Oxygen Index	21 %	21 %	ISO 4589

Electrical Properties	Metric	English	Comments
Dielectric Strength	25.0 kV/mm	635 kV/in	IEC 243-1
	@Thickness 2.00 mm	@Thickness 0.0787 in	
Comparative Tracking Index	600 V	600 V	IEC 112

Processing Properties	Metric	English	Comments
Melt Temperature	210 - 230 °C	410 - 446 °F	
Mold Temperature	50.0 - 70.0 °C	122 - 158 °F	
Drying Temperature	60.0 - 70.0 °C	140 - 158 °F	Temperature can be reduced when using vacuum ovens.
Dry Time	>= 3 hour	>= 3 hour	Drying time can be reduced when using vacuum ovens.

Descriptive Properties	Value	Comments
Heat Resistance - Ball Test (125°C)	N	IEC 335
Heat Resistance - Ball Test (165°C)	N	IEC 335
Injection Speed	high	
Needle Burner Test	N	1.47 mm
	N	3.05 mm

## Contact Songhan Plastic Technology Co.,Ltd.

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