

LATI Latimass 82-06 D030 PA12

Category : Polymer , Thermoplastic , Nylon , Nylon 12

Material Notes:

Specific density compound based on Polyamide 12 (PA12). Special filler. Availability: Africa & Middle East; Asia Pacific; Europe; Latin America; North America
Information provided by Lati Industria Termoplastici S.p.A.

Order this product through the following link:

http://www.lookpolymers.com/polymer_LATI-Latimass-82-06-D030-PA12.php

Physical Properties	Metric	English	Comments
Density	3.45 g/cc	0.125 lb/in ³	
Linear Mold Shrinkage, Flow	0.0070 - 0.010 cm/cm	0.0070 - 0.010 in/in	
Linear Mold Shrinkage, Transverse	0.0070 - 0.010 cm/cm	0.0070 - 0.010 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	40.0 MPa	5800 psi	
Elongation at Break	2.5 %	2.5 %	
Elongation at Yield	2.0 %	2.0 %	
Tensile Modulus	9.70 GPa	1410 ksi	
Charpy Impact Unnotched	3.00 J/cm ²	14.3 ft-lb/in ²	
Charpy Impact, Notched	0.400 J/cm ²	1.90 ft-lb/in ²	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	155 Â°C	311 Â°F	
Deflection Temperature at 1.8 MPa (264 psi)	90.0 Â°C	194 Â°F	
Vicat Softening Point	165 Â°C @Load 5.00 kg	329 Â°F @Load 11.0 lb	

Processing Properties	Metric	English	Comments
Melt Temperature	250 - 270 Â°C	482 - 518 Â°F	
Mold Temperature	60.0 - 80.0 Â°C	140 - 176 Â°F	
Drying Temperature	80.0 - 100 Â°C @Time 10800 sec	176 - 212 Â°F @Time 3.00 hour	

Processing Properties	Metric	English	Comments
Descriptive Properties		Value	Comments
ISO Shrinkage - Pressure		60 MPa	

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