

LG Chemical AF360S ABS, TBBA-free Flame Retardant, Low Flow

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Molded

Material Notes:

Feature: Injection Molding, TBBA-free Flame Retardant, Low Flow
Application: Electric/Electronic Applications (TV, Monitor Housing) IT/OA device
CAS No. 9003-56-9, 84852-53-9 and 1309-64-4
Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-AF360S-ABS-TBBA-free-Flame-Retardant-Low-Flow.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ASTM D792
Maximum Moisture Content	0.010	0.010	Extrusion Molding
Linear Mold Shrinkage, Flow	0.0040 - 0.0070 cm/cm @Thickness 3.20 mm	0.0040 - 0.0070 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	6.0 g/10 min @Load 10.0 kg, Temperature 220 Â°C	6.0 g/10 min @Load 22.0 lb, Temperature 428 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	99	99	ASTM D785
Tensile Strength, Yield	42.2 MPa @Thickness 3.20 mm	6120 psi @Thickness 0.126 in	50 mm/min; ASTM D638
Elongation at Break	20 % @Thickness 3.20 mm	20 % @Thickness 0.126 in	50 mm/min; ASTM D638
Elongation at Yield	>= 5.0 % @Thickness 3.20 mm	>= 5.0 % @Thickness 0.126 in	50 mm/min; ASTM D638
Tensile Modulus	2.16 GPa @Thickness 3.20 mm	313 ksi @Thickness 0.126 in	1 mm/min; ASTM D638
Flexural Yield Strength	66.7 MPa @Thickness 6.40 mm	9670 psi @Thickness 0.252 in	15 mm/min; ASTM D790
Flexural Modulus	2.35 GPa @Thickness 6.40 mm	341 ksi @Thickness 0.252 in	15 mm/min; ASTM D790
Izod Impact, Notched	1.77 J/cm @Thickness 6.40 mm,	3.31 ft-lb/in @Thickness 0.252 in,	ASTM D256

Mechanical Properties	Temperature 23.0 Â°C Metric	Temperature 73.4 Â°F English	Comments
	2.45 J/cm	4.59 ft-lb/in	
	@Thickness 3.20 mm, Temperature 23.0 Â°C	@Thickness 0.126 in, Temperature 73.4 Â°F	ASTM D256
Izod Impact, Unnotched	0.686 J/cm	1.29 ft-lb/in	
	@Thickness 6.40 mm, Temperature -30.0 Â°C	@Thickness 0.252 in, Temperature -22.0 Â°F	ASTM D256
	0.785 J/cm	1.47 ft-lb/in	
	@Thickness 3.20 mm, Temperature -30.0 Â°C	@Thickness 0.126 in, Temperature -22.0 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	95.0 Â°C	203 Â°F	
	@Thickness 6.40 mm	@Thickness 0.252 in	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	85.0 Â°C	185 Â°F	
	@Thickness 6.40 mm	@Thickness 0.252 in	Unannealed; ASTM D648
Vicat Softening Point	94.0 Â°C	201 Â°F	
	@Load 5.00 kg	@Load 11.0 lb	50Â°C/h; ASTM D1525
UL RTI, Electrical	60.0 Â°C	140 Â°F	UL 746B
UL RTI, Mechanical with Impact	60.0 Â°C	140 Â°F	UL 746B
UL RTI, Mechanical without Impact	60.0 Â°C	140 Â°F	UL 746B
Flammability, UL94	V-0	V-0	
	@Thickness >=1.50 mm	@Thickness >=0.0591 in	
	V-0	V-0	
	@Thickness >=2.00 mm	@Thickness >=0.0787 in	
	V-0	V-0	
	@Thickness >=3.00 mm	@Thickness >=0.118 in	

Processing Properties	Metric	English	Comments
Zone 1	170 - 190 Â°C	338 - 374 Â°F	Extrusion Molding
Zone 2	180 - 200 Â°C	356 - 392 Â°F	Extrusion Molding
Zone 3	200 - 220 Â°C	392 - 428 Â°F	Extrusion Molding

Zone 4 Processing Properties	200 - 230 Â°C Metric	392 - 446 Â°F English	Extrusion Molding Comments
Adapter Temperature	200 - 230 Â°C	392 - 446 Â°F	Extrusion Molding
Die Temperature	200 - 230 Â°C	392 - 446 Â°F	Extrusion Molding
Melt Temperature	200 - 230 Â°C	392 - 446 Â°F	Extrusion Molding
Roll Temperature	60.0 - 90.0 Â°C	140 - 194 Â°F	Bottom, Extrusion
	70.0 - 90.0 Â°C	158 - 194 Â°F	Middle, Extrusion
	70.0 - 100 Â°C	158 - 212 Â°F	Top, Extrusion
Drying Temperature	70.0 - 80.0 Â°C	158 - 176 Â°F	Extrusion Molding
Dry Time	2.00 - 4.00 hour	2.00 - 4.00 hour	Extrusion Molding

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