

LG Chemical KEYFLEX BT 1033D Ester Type TPE

Category : Polymer , Thermoplastic , Elastomer, TPE , Polyester, TP , Polyester Thermoplastic Elastomer

Material Notes:

Description: Injection Molding, TPC-ET, General Purpose, Low ModulusApplication: Automotive Interior, Soft Touch GripsCAS: 37282-12-5
Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-KEYFLEX-BT-1033D-Ester-Type-TPE.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.09 g/cc	1.09 g/cc	ASTM D792
Water Absorption	0.70 % @Temperature 23.0 Â°C, Time 86400 sec	0.70 % @Temperature 73.4 Â°F, Time 24.0 hour	ASTM D570
Molecular Weight	458.458 g/mol	458.458 g/mol	
Maximum Moisture Content	0.010	0.010	Injection Molding
	0.010	0.010	Extrusion Molding
Linear Mold Shrinkage, Flow	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	25 g/10 min @Load 2.16 kg, Temperature 230 Â°C	25 g/10 min @Load 4.76 lb, Temperature 446 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	85	85	ASTM D2240
Hardness, Shore D	31	31	ASTM D2240
Tensile Strength at Break	23.5 MPa @Thickness 2.00 mm	3410 psi @Thickness 0.0787 in	50mm/min; ASTM D638
Elongation at Break	800 % @Thickness 2.00 mm	800 % @Thickness 0.0787 in	50mm/min; ASTM D638
Izod Impact, Notched	NB @Thickness 6.40 mm, Temperature 23.0 Â°C	NB @Thickness 0.252 in, Temperature 73.4 Â°F	ASTM D256
	NB	NB	

Mechanical Properties	Metric @Thickness 6.40 mm, Temperature -40.0 Â°C	English @Thickness 0.252 in, Temperature -40.0 Â°F	ASTM D256 Comments
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Thermal Properties	Metric	English	Comments
Melting Point	185 Â°C	365 Â°F	Peak
Boiling Point	140 - 230 Â°C	284 - 446 Â°F	
Flash Point	300 - 340 Â°C	572 - 644 Â°F	

Electrical Properties	Metric	English	Comments
Comparative Tracking Index	600 V	600 V	Solution A; IEC 60112

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	185 - 205 Â°C	365 - 401 Â°F	Injection Molding
Middle Barrel Temperature	195 - 215 Â°C	383 - 419 Â°F	Injection Molding
Front Barrel Temperature	200 - 220 Â°C	392 - 428 Â°F	Injection Molding
Nozzle Temperature	200 - 220 Â°C	392 - 428 Â°F	Injection Molding
Zone 1	185 - 205 Â°C	365 - 401 Â°F	Extrusion Molding
Zone 2	195 - 215 Â°C	383 - 419 Â°F	Extrusion Molding
Zone 3	195 - 215 Â°C	383 - 419 Â°F	Extrusion Molding
Zone 4	200 - 220 Â°C	392 - 428 Â°F	Extrusion Molding
Adapter Temperature	200 - 220 Â°C	392 - 428 Â°F	Extrusion Molding
Die Temperature	190 - 210 Â°C	374 - 410 Â°F	Extrusion Molding
Melt Temperature	185 - 225 Â°C	365 - 437 Â°F	Injection Molding
	185 - 225 Â°C	365 - 437 Â°F	Extrusion Molding
Mold Temperature	10.0 - 35.0 Â°C	50.0 - 95.0 Â°F	Injection Molding
Drying Temperature	80.0 - 90.0 Â°C	176 - 194 Â°F	Injection Molding
	80.0 - 90.0 Â°C	176 - 194 Â°F	Extrusion Molding
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	Injection Molding
	3.00 - 4.00 hour	3.00 - 4.00 hour	Extrusion Molding

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