

LG Chemical LUMAX HF-5008 High Flow PBT, Dimensional Stability

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), Unreinforced, Molded

Material Notes:

LUMAX resins are a family of thermoplastic blends of polybutyleneterephthalate(PBT) and styrenic resins that combine the most desirable properties of both resins and fillers. They offer high heat resistance, impact resistance, and processability requirements of a wide range of applications. Applications: Automotive: Back beam, roof molding, instrument panel, cowl vent grill, speaker frame, lamp parts, glove box housing Electrical and Electronic: Household appliances housings and internal parts, key top, switch, compressor terminal board, cd changer, deck items, floppy disc carriage, electric tool housing Industrial Parts and Household Appliance: Lawn mower housing, motor housing, pump impeller Information Provided by LG Chem

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-LUMAX-HF-5008-High-Flow-PBT-Dimensional-Stability.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.07 g/cc	1.07 g/cc	ASTM D792
Linear Mold Shrinkage	0.0050 cm/cm	0.0050 in/in	ASTM D955
Linear Mold Shrinkage, Transverse	0.0070 cm/cm	0.0070 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	49.0 MPa	7110 psi	ASTM D638
Elongation at Break	30 %	30 %	ASTM D638
Flexural Strength	90.0 MPa	13100 psi	ASTM D790
Flexural Modulus	3.23 GPa	468 ksi	ASTM D790
Izod Impact, Notched	1.70 J/cm @Temperature 23.0 Â°C	3.18 ft-lb/in @Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	95.0 Â°C	203 Â°F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	85.0 Â°C	185 Â°F	ASTM D648
Flammability, UL94	HB @Thickness 1.50 mm	HB @Thickness 0.0591 in	

Processing Properties	Metric	English	Comments

Rear Barrel Temperature Processing Properties	190 - 220 Â°C Metric	374 - 428 Â°F English	Comments
Middle Barrel Temperature	220 - 240 Â°C	428 - 464 Â°F	
Front Barrel Temperature	230 - 250 Â°C	446 - 482 Â°F	
Nozzle Temperature	230 - 250 Â°C	446 - 482 Â°F	
Melt Temperature	230 - 250 Â°C	446 - 482 Â°F	
Mold Temperature	60.0 - 80.0 Â°C	140 - 176 Â°F	
Drying Temperature	100 - 120 Â°C	212 - 248 Â°F	
Dry Time	3 - 4 hour	3 - 4 hour	
Injection Pressure	58.84 - 88.26 MPa	8534 - 12800 psi	Second
	63.74 - 93.16 MPa	9245 - 13510 psi	First
Back Pressure	1.96 - 4.90 MPa	284 - 711 psi	
Screw Speed	70 - 100 rpm	70 - 100 rpm	

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