

LG Chemical LUMID GP1300A(W) PA6, High Viscosity

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Unreinforced

Material Notes:

Feature: Injection Molding, PA6, High Viscosity Application: Automotive Parts CAS No. 25038-54-4 Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-LUMID-GP1300AW-PA6-High-Viscosity.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.13 g/cc	1.13 g/cc	ASTM D792
Water Absorption	1.7 %	1.7 %	ASTM D570
Linear Mold Shrinkage, Flow	0.010 - 0.014 cm/cm @Thickness 3.20 mm	0.010 - 0.014 in/in @Thickness 0.126 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength, Yield	76.5 MPa @Thickness 3.20 mm	11100 psi @Thickness 0.126 in	50mm/min; ASTM D638
Elongation at Break	170 % @Thickness 3.20 mm	170 % @Thickness 0.126 in	50mm/min; ASTM D638
Flexural Yield Strength	108 MPa @Thickness 3.20 mm	15600 psi @Thickness 0.126 in	2.8mm/min; ASTM D790
Flexural Modulus	2.55 GPa @Thickness 3.20 mm	370 ksi @Thickness 0.126 in	2.8mm/min; ASTM D790
Izod Impact, Notched	0.490 J/cm @Thickness 6.40 mm, Temperature 23.0 Â°C	0.918 ft-lb/in @Thickness 0.252 in, Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Melting Point	220 Â°C	428 Â°F	ASTM D3418
Deflection Temperature at 0.46 MPa (66 psi)	160 Â°C @Thickness 6.40 mm	320 Â°F @Thickness 0.252 in	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	60.0 Â°C @Thickness 6.40 mm	140 Â°F @Thickness 0.252 in	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257
Dielectric Constant	3.5	3.5	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Dielectric Strength	19.0 kV/mm	483 kV/in	ASTM D149
	@Thickness 1.00 mm	@Thickness 0.0394 in	
Arc Resistance	195 sec	195 sec	ASTM D495

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	255 - 265 Â°C	491 - 509 Â°F	Injection Molding
Middle Barrel Temperature	230 - 260 Â°C	446 - 500 Â°F	Injection Molding
Front Barrel Temperature	240 - 270 Â°C	464 - 518 Â°F	Injection Molding
Nozzle Temperature	240 - 270 Â°C	464 - 518 Â°F	Injection Molding
Melt Temperature	240 - 270 Â°C	464 - 518 Â°F	Injection Molding
Mold Temperature	60.0 - 80.0 Â°C	140 - 176 Â°F	Injection Molding
Drying Temperature	80.0 - 100 Â°C	176 - 212 Â°F	Injection Molding
Dry Time	4.00 - 5.00 hour	4.00 - 5.00 hour	Injection Molding

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