

LG Chemical LUPOL HF-3208H High Flow Polypropylene, 20% Mineral Fillers, General Purpose

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene, Mineral Reinforced

Material Notes:

LUPOL resins, based on polyolefin with a wide range of characteristics, are a family of low cost engineering plastics. Applications:

Automotive: Bumper cover, instrument panel, glove box, air cleaner, mud guard, door trim, garnish Electrical and Electronic: Tail lamp

housing, air conditioner housing, fan, socket, washing machine parts Industrial Parts and Household Appliance: Propeller fan, pulley,

container, pump container, pump casing, handle and switch cover of electric jar, fan shroud/support Information Provided by LG Chem

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-LUPOL-HF-3208H-High-Flow-Polypropylene-20-Mineral-Fillers-General-Purpose.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.04 g/cc	1.04 g/cc	ASTM D792
Linear Mold Shrinkage	0.010 cm/cm	0.010 in/in	ASTM D955
Linear Mold Shrinkage, Transverse	0.014 cm/cm	0.014 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	34.0 MPa	4930 psi	ASTM D638
Elongation at Break	25 %	25 %	ASTM D638
Flexural Strength	47.0 MPa	6820 psi	ASTM D790
Flexural Modulus	2.45 GPa	355 ksi	ASTM D790
Izod Impact, Notched	0.400 J/cm @Temperature 23.0 Â°C	0.749 ft-lb/in @Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	90.0 Â°C	194 Â°F	ASTM D648
Flammability, UL94	HB @Thickness 1.50 mm	HB @Thickness 0.0591 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	200 - 220 Â°C	392 - 428 Â°F	
Middle Barrel Temperature	200 - 230 Â°C	392 - 446 Â°F	

Front Barrel Temperature Processing Properties	210 - 230 Â°C Metric	410 - 446 Â°F English	Comments
Nozzle Temperature	210 - 240 Â°C	410 - 464 Â°F	
Melt Temperature	210 - 240 Â°C	410 - 464 Â°F	
Mold Temperature	40.0 - 90.0 Â°C	104 - 194 Â°F	
Drying Temperature	70.0 - 90.0 Â°C	158 - 194 Â°F	
Dry Time	2 - 3 hour	2 - 3 hour	
Injection Pressure	29.4 - 118 MPa	4260 - 17100 psi	First
	78.45 - 98.07 MPa	11380 - 14220 psi	Second
Back Pressure	0.490 - 3.92 MPa	71.1 - 569 psi	
Screw Speed	40 - 60 rpm	40 - 60 rpm	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China