

LG Chemical LUPOL HM5204 PP+MF20%, High Impact

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene, Mineral Reinforced, Impact Modified

Material Notes:

Description: Injection Molding, PP+MF20%, High Impact, Good Weatherability
Application: Automotive Interior Parts
CAS: 9003-07-0, 9010-79-1 and 14807-96-6
Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-LUPOL-HM5204-PPMF20-High-Impact.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.04 g/cc	1.04 g/cc	ASTM D792
Maximum Moisture Content	0.010	0.010	Injection Molding
Linear Mold Shrinkage, Flow	0.0090 - 0.011 cm/cm @Thickness 3.20 mm	0.0090 - 0.011 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	7.0 g/10 min @Load 2.16 kg, Temperature 230 Â°C	7.0 g/10 min @Load 4.76 lb, Temperature 446 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	25.5 MPa @Thickness 3.20 mm	3700 psi @Thickness 0.126 in	50mm/min; ASTM D638
Elongation at Break	80 % @Thickness 3.20 mm	80 % @Thickness 0.126 in	50mm/min; ASTM D638
Flexural Yield Strength	41.2 MPa @Thickness 6.40 mm	5970 psi @Thickness 0.252 in	30mm/min; ASTM D790
Flexural Modulus	2.35 GPa @Thickness 6.40 mm	341 ksi @Thickness 0.252 in	30mm/min; ASTM D790
Izod Impact, Notched	>= 0.490 J/cm @Thickness 6.40 mm, Temperature -10.0 Â°C	>= 0.918 ft-lb/in @Thickness 0.252 in, Temperature 14.0 Â°F	ASTM D256
	>= 1.77 J/cm @Thickness 6.40 mm, Temperature 23.0 Â°C	>= 3.31 ft-lb/in @Thickness 0.252 in, Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa	135 Â°C	275 Â°F	

(56 psi) Thermal Properties	Metric @ Thickness 3.20 mm	English @ Thickness 0.126 in	Unannealed; ASTM D648 Comments
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Processing Properties	Metric	English	Comments
Rear Barrel Temperature	190 - 210 Â°C	374 - 410 Â°F	Injection Molding
Middle Barrel Temperature	200 - 230 Â°C	392 - 446 Â°F	Injection Molding
Front Barrel Temperature	200 - 230 Â°C	392 - 446 Â°F	Injection Molding
Nozzle Temperature	210 - 230 Â°C	410 - 446 Â°F	Injection Molding
Melt Temperature	200 - 230 Â°C	392 - 446 Â°F	Injection Molding
Mold Temperature	40.0 - 60.0 Â°C	104 - 140 Â°F	Injection Molding
Drying Temperature	70.0 - 80.0 Â°C	158 - 176 Â°F	Injection Molding
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	Injection Molding
Back Pressure	29.4 - 58.8 MPa	4260 - 8530 psi	Injection Molding
Screw Speed	30 - 60 rpm	30 - 60 rpm	Injection Molding

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China