

LG Chemical LUPOY EF5001RFT PC/ABS

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

Material Notes:

Description: Injection Molding, PC/ABS, Halogen Free Flame Retardant, EU Eco-Label compliant Application: Display housing CAS: 103598-77-2, 9003-56-9 and 125997-21-9 Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-LUPOY-EF5001RFT-PCABS.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ASTM D792
Maximum Moisture Content	0.040	0.040	Injection Molding
Linear Mold Shrinkage, Flow	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	20 g/10 min @Load 2.16 kg, Temperature 250 Â°C	20 g/10 min @Load 4.76 lb, Temperature 482 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	56.9 MPa @Thickness 3.20 mm	8250 psi @Thickness 0.126 in	50mm/min; ASTM D638
Elongation at Break	30 % @Thickness 3.20 mm	30 % @Thickness 0.126 in	50mm/min; ASTM D638
Flexural Yield Strength	93.2 MPa @Thickness 3.20 mm	13500 psi @Thickness 0.126 in	10mm/min; ASTM D790
Flexural Modulus	2.45 GPa @Thickness 3.20 mm	356 ksi @Thickness 0.126 in	10mm/min; ASTM D790
Izod Impact, Notched	>= 4.90 J/cm @Thickness 3.20 mm, Temperature 23.0 Â°C	>= 9.18 ft-lb/in @Thickness 0.126 in, Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	94.0 Â°C @Thickness 6.40 mm	201 Â°F @Thickness 0.252 in	Unannealed; ASTM D648
UL RTI, Electrical	60.0 Â°C	140 Â°F	

Thermal Properties	Metric	English	Comments
UL RTI, Mechanical without Impact	60.0 Â°C	140 Â°F	
Flammability, UL94	V-0	V-0	
	@Thickness >=1.60 mm	@Thickness >=0.0630 in	
	V-0	V-0	
	@Thickness >=3.20 mm	@Thickness >=0.126 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	230 - 250 Â°C	446 - 482 Â°F	Injection Molding
Middle Barrel Temperature	230 - 250 Â°C	446 - 482 Â°F	Injection Molding
Front Barrel Temperature	230 - 250 Â°C	446 - 482 Â°F	Injection Molding
Nozzle Temperature	230 - 250 Â°C	446 - 482 Â°F	Injection Molding
Melt Temperature	240 - 260 Â°C	464 - 500 Â°F	Injection Molding
Mold Temperature	60.0 - 80.0 Â°C	140 - 176 Â°F	Injection Molding
Drying Temperature	75.0 - 85.0 Â°C	167 - 185 Â°F	Injection Molding
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	Injection Molding
Back Pressure	0.981 - 3.92 MPa	142 - 569 psi	Injection Molding
Screw Speed	40 - 70 rpm	40 - 70 rpm	Injection Molding

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