

LG Chemical LUPOY GN1006FT PC, Halogen Free, Flame Retardant

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Unreinforced, Flame Retardant

Material Notes:

Description: Injection Molding, PC, Halogen Free Flame Retardant, Good Flow
Application: IT/OA, Electric & Electronic Housing and Components
CAS: 103598-77-2
Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-LUPOY-GN1006FT-PC-Halogen-Free-Flame-Retardant.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Maximum Moisture Content	0.020	0.020	Injection Molding
Linear Mold Shrinkage, Flow	0.0050 - 0.0080 cm/cm @Thickness 3.20 mm	0.0050 - 0.0080 in/in @Thickness 0.126 in	ASTM D955
Melt Flow	30 g/10 min @Load 1.20 kg, Temperature 300 Â°C	30 g/10 min @Load 2.65 lb, Temperature 572 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	61.8 MPa @Thickness 3.20 mm	8960 psi @Thickness 0.126 in	50mm/min; ASTM D638
Elongation at Break	>= 100 % @Thickness 3.20 mm	>= 100 % @Thickness 0.126 in	50mm/min; ASTM D638
Flexural Yield Strength	91.2 MPa @Thickness 3.20 mm	13200 psi @Thickness 0.126 in	10mm/min; ASTM D790
Flexural Modulus	2.26 GPa @Thickness 3.20 mm	327 ksi @Thickness 0.126 in	10mm/min; ASTM D790
Izod Impact, Notched	>= 6.37 J/cm @Thickness 3.20 mm, Temperature 23.0 Â°C	>= 11.9 ft-lb/in @Thickness 0.126 in, Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	>= 130 Â°C @Thickness 6.40 mm	>= 266 Â°F @Thickness 0.252 in	Unannealed; ASTM D648
UL RTI, Electrical	120 Â°C	248 Â°F	

Thermal Properties	Metric	English	Comments
UL RTI, Mechanical without Impact	120 Â°C	248 Â°F	
Flammability, UL94	V-1	V-1	
	@Thickness >=2.00 mm	@Thickness >=0.0787 in	
	V-0	V-0	
	@Thickness >=2.50 mm	@Thickness >=0.0984 in	
	V-0	V-0	
	@Thickness >=3.00 mm	@Thickness >=0.118 in	

Optical Properties	Metric	English	Comments
Transmission, Visible	89 %	89 %	ASTM D 1003

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	240 - 260 Â°C	464 - 500 Â°F	Injection Molding
Middle Barrel Temperature	270 - 285 Â°C	518 - 545 Â°F	Injection Molding
Front Barrel Temperature	270 - 285 Â°C	518 - 545 Â°F	Injection Molding
Nozzle Temperature	270 - 285 Â°C	518 - 545 Â°F	Injection Molding
Melt Temperature	255 - 285 Â°C	491 - 545 Â°F	Injection Molding
Mold Temperature	50.0 - 80.0 Â°C	122 - 176 Â°F	Injection Molding
Drying Temperature	105 - 115 Â°C	221 - 239 Â°F	Injection Molding
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	Injection Molding
Back Pressure	0.981 - 3.92 MPa	142 - 569 psi	Injection Molding
Screw Speed	40 - 70 rpm	40 - 70 rpm	Injection Molding

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