

LG Chemical Lupoy NF1009F 15 Polycarbonate Resin

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, UV Stabilized

Material Notes:

Description: LUPOY NF 1009F15, eco-friendly UL94 V0/2.0 mm, is designed for extrusion and injection molding products. It combines an excellent physical property balance of heat resistance, transparency and impact strength and exhibits excellent processing characteristics. Main Characteristics: Good mold release, Low viscosity, Non chlorine, bromine, nor phosphate additives and Complying with global environmental standards Applications: Lighting, UV stabilized, Electronics/Electrical and Information Technology Equipment CAS: 103598-77-2 Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-Lupoy-NF1009F-15-Polycarbonate-Resin.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Water Absorption	0.32 %	0.32 %	equilibrium, 50% RH; ASTM D570
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	
	0.15 %	0.15 %	ASTM D570
	@Temperature 23.0 Â°C, Time 86400 sec	@Temperature 73.4 Â°F, Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.00050 - 0.00070 cm/cm	0.00050 - 0.00070 in/in	ASTM D955
Melt Flow	15 g/10 min	15 g/10 min	ASTM D1238
	@Load 1.20 kg, Temperature 300 Â°C	@Load 2.65 lb, Temperature 572 Â°F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	72	72	ASTM D785
Tensile Strength, Ultimate	71.0 MPa	10300 psi	ASTM D638
Tensile Strength, Yield	60.0 MPa	8700 psi	50mm/min; ASTM D638
Elongation at Break	150 %	150 %	ASTM D638
Elongation at Yield	6.0 %	6.0 %	ASTM D638
Tensile Modulus	2.34 GPa	340 ksi	ASTM D638
Flexural Yield Strength	96.0 MPa	13900 psi	ASTM D790
Flexural Modulus	2.41 GPa	350 ksi	ASTM D790

Mechanical Properties	Metric	English	Comments
Izod Impact, Notched	8.541 J/cm @Thickness 3.20 mm, Temperature 23.0 Â°C	16.00 ft-lb/in @Thickness 0.126 in, Temperature 73.4 Â°F	0.25 mm notch, ASTM D256
Izod Impact, Unnotched	NB @Temperature 23.0 Â°C	NB @Temperature 73.4 Â°F	ASTM D256
Dart Drop, Total Energy	87.0 J @Thickness 3.20 mm	64.2 ft-lb @Thickness 0.126 in	203m/min; ASTM D3763
Abrasion	45 @Load 1.00 kg	45 @Load 2.20 lb	[%], CS-10 F wheel, 500 cycles; ASTM D1044

Thermal Properties	Metric	English	Comments
CTE, linear	68.0 Âµm/m-Â°C @Temperature -40.0 - 82.0 Â°C	37.8 Âµin/in-Â°F @Temperature -40.0 - 180 Â°F	ASTM D696
Hot Ball Pressure Test	>= 125 Â°C	>= 257 Â°F	IEC 598-1
Deflection Temperature at 0.46 MPa (66 psi)	138 Â°C @Thickness 4.00 mm	280 Â°F @Thickness 0.157 in	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	126 Â°C @Thickness 4.00 mm	259 Â°F @Thickness 0.157 in	Unannealed; ASTM D648
Vicat Softening Point	147 Â°C @Load 5.10 kg	297 Â°F @Load 11.2 lb	50Â°C/hr; ASTM D1525
Softening Point	150 - 200 Â°C	302 - 392 Â°F	melting point per MSDS
UL RTI, Electrical	130 Â°C @Thickness >=0.750 mm	266 Â°F @Thickness >=0.0295 in	
	130 Â°C @Thickness >=1.50 mm	266 Â°F @Thickness >=0.0591 in	
	130 Â°C @Thickness >=2.00 mm	266 Â°F @Thickness >=0.0787 in	
	130 Â°C @Thickness >=3.00 mm	266 Â°F @Thickness >=0.118 in	
	110 Â°C	230 Â°F	

Thermal Properties with Impact	Metric @ Thickness >=0.750 mm	English @ Thickness >=0.0295 in	Comments
	110 Â°C	230 Â°F	
	@Thickness >=1.50 mm	@Thickness >=0.0591 in	
	110 Â°C	230 Â°F	
	@Thickness >=2.00 mm	@Thickness >=0.0787 in	
	110 Â°C	230 Â°F	
	@Thickness >=3.00 mm	@Thickness >=0.118 in	
UL RTI, Mechanical without Impact	130 Â°C	266 Â°F	
	@Thickness >=0.750 mm	@Thickness >=0.0295 in	
	130 Â°C	266 Â°F	
	@Thickness >=1.50 mm	@Thickness >=0.0591 in	
	130 Â°C	266 Â°F	
	@Thickness >=2.00 mm	@Thickness >=0.0787 in	
	130 Â°C	266 Â°F	
	@Thickness >=3.00 mm	@Thickness >=0.118 in	
Flammability, UL94	V-2	V-2	ASTM D635
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	V-0	V-0	ASTM D635
	@Thickness 2.00 mm	@Thickness 0.0787 in	
	V-0	V-0	ASTM D635
	@Thickness 3.00 mm	@Thickness 0.118 in	
Flash Point	>= 450 Â°C	>= 842 Â°F	
Oxygen Index	35 %	35 %	ASTM D2863
Glow Wire Test	850 Â°C	1560 Â°F	IEC 695-2-1
	@Thickness 2.00 mm, Time 5.00 sec	@Thickness 0.0787 in, Time 0.00139 hour	

Optical Properties	Metric	English	Comments
Refractive Index	1.586	1.586	ASTM D542

Optical Properties	Metric	English	Comments
	0.70 - 1.5 %	0.70 - 1.5 %	ASTM D1003
Transmission, Visible	89 %	89 %	ASTM D1003

Electrical Properties	Metric	English	Comments
Volume Resistivity	2.00e+17 ohm-cm	2.00e+17 ohm-cm	ASTM D257
Dielectric Constant	3.0 @Frequency 60.0 Hz	3.0 @Frequency 60.0 Hz	ASTM D150
Dielectric Strength	17.0 kV/mm	432 kV/in	ASTM D149
Dissipation Factor	0.0010 @Frequency 60.0 Hz	0.0010 @Frequency 60.0 Hz	ASTM D150
Arc Resistance	0.00 - 60 sec	0.00 - 60 sec	ASTM D495
Comparative Tracking Index	250 V @Thickness 2.00 mm	250 V @Thickness 0.0787 in	IEC 112
Hot Wire Ignition, HWI	15 - 30 sec @Thickness >=1.50 mm	15 - 30 sec @Thickness >=0.0591 in	
	15 - 30 sec @Thickness >=2.00 mm	15 - 30 sec @Thickness >=0.0787 in	
	30 - 60 sec @Thickness >=3.00 mm	30 - 60 sec @Thickness >=0.118 in	
High Amp Arc Ignition, HAI	>= 120 arcs @Thickness 1.50 mm	>= 120 arcs @Thickness 0.0591 in	
	>= 120 arcs @Thickness 2.00 mm	>= 120 arcs @Thickness 0.0787 in	
	>= 120 arcs @Thickness 3.00 mm	>= 120 arcs @Thickness 0.118 in	
High Voltage Arc-Tracking Rate, HVTR	80.0 - 150 mm/min	3.15 - 5.91 in/min	

Descriptive Properties	Value	Comments
Autoignition Temperature	>450Â°C	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China