

LG Chemical NS-161 ABS, Antistatic, High Strength

Category : Polymer , Thermoplastic , ABS Polymer

Material Notes:

Information Provided by LG Chem

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-NS-161-ABS-Antistatic-High-Strength.php

Physical Properties	Metric	English	Comments
Density	1.05 g/cc	0.0379 lb/in ³	ISO 1183
Water Absorption	0.30 %	0.30 %	ISO 62
Linear Mold Shrinkage	0.0040 - 0.0070 cm/cm	0.0040 - 0.0070 in/in	ISO 2577
Melt Index of Compound	49.35 g/10 min @Load 10.0 kg, Temperature 220 Â°C	49.35 g/10 min @Load 22.0 lb, Temperature 428 Â°F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	49.0 MPa	7110 psi	50 mm/min; ISO 527
Elongation at Break	15 %	15 %	50 mm/min; ISO 527
Elongation at Yield	5.0 %	5.0 %	50 mm/min; ISO 527
Tensile Modulus	2.30 GPa	334 ksi	1 mm/min; ISO 527
Flexural Yield Strength	75.0 MPa	10900 psi	2 mm/min; ISO 178
Flexural Modulus	2.70 GPa	392 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	10.0 kJ/m ² @Temperature -30.0 Â°C	4.76 ft-lb/in ² @Temperature -22.0 Â°F	ISO 180
	17.0 kJ/m ² @Temperature 23.0 Â°C	8.09 ft-lb/in ² @Temperature 73.4 Â°F	ISO 80
Charpy Impact Unnotched	5.00 J/cm ² @Temperature -30.0 Â°C	23.8 ft-lb/in ² @Temperature -22.0 Â°F	ISO 179
	5.50 J/cm ² @Temperature 23.0 Â°C	26.2 ft-lb/in ² @Temperature 73.4 Â°F	ISO 179

Mechanical Properties Charpy Impact, Notched	0.900 J/cm ² Metric	4.28 ft-lb/in ² English	Comments ISO 179
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
	1.60 J/cm ² @Temperature 23.0 Â°C	7.61 ft-lb/in ² @Temperature 73.4 Â°F	ISO 179

Thermal Properties	Metric	English	Comments
CTE, linear	88.0 Âµm/m-Â°C @Temperature 20.0 Â°C	48.9 Âµin/in-Â°F @Temperature 68.0 Â°F	ISO 11359
CTE, linear, Transverse to Flow	87.0 Âµm/m-Â°C @Temperature 20.0 Â°C	48.3 Âµin/in-Â°F @Temperature 68.0 Â°F	ISO 11359
Deflection Temperature at 0.46 MPa (66 psi)	97.0 Â°C	207 Â°F	Annealed, 80Â°C, 4 hours; ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	94.0 Â°C	201 Â°F	Annealed, 80Â°C, 4 hours; ISO 175
Vicat Softening Point	96.0 Â°C	205 Â°F	50 N, 50Â°C/h; ISO 306

Processing Properties	Metric	English	Comments
Melt Temperature	220 - 250 Â°C	428 - 482 Â°F	
Mold Temperature	40.0 - 80.0 Â°C	104 - 176 Â°F	
Drying Temperature	75.0 - 85.0 Â°C	167 - 185 Â°F	
Dry Time	2 - 4 hour	2 - 4 hour	Predrying

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