

Lanxess Durethan® BKV 15 G H2.0 900051 Copolyamide, 15% Glass Fiber

Category : Polymer , Thermoplastic , Nylon , Nylon 6

Material Notes:

CoPA, injection molding grade, 15% glass fibers, better surface resistance to alcoholic calcium chloride-solution than BKV 15 H2.0, good heat-ageing resistance

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lanxess-Durethan-BKV-15-G-H20-900051-Copolyamide-15-Glass-Fiber.php

Physical Properties	Metric	English	Comments
Density	1.24 g/cc	0.0448 lb/in ³	ISO 1183
Water Absorption	7.8 %	7.8 %	Test Sim. to ISO 62
Moisture Absorption at Equilibrium	2.6 %	2.6 %	23 ^o C/50% R.H.; Test Sim. to ISO 62
Viscosity Test	138 cm ³ /g	138 cm ³ /g	Viscosity number; ISO 307, 1157, 1628
Melt Flow	52 g/10 min @Load 5.00 kg, Temperature 260 ^o C	52 g/10 min @Load 11.0 lb, Temperature 500 ^o F	Estimated using room temperature density; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	70.0 MPa	10200 psi	Conditioned; ISO 527-1/-2
	120 MPa	17400 psi	ISO 527-1/-2
Elongation at Break	3.0 %	3.0 %	ISO 527-1/-2
	11 %	11 %	Conditioned; ISO 527-1/-2
Tensile Modulus	4.00 GPa	580 ksi	Conditioned; ISO 527-1/-2
	6.50 GPa	943 ksi	ISO 527-1/-2
Charpy Impact Unnotched	3.50 J/cm ² @Temperature -30.0 ^o C	16.7 ft-lb/in ² @Temperature -22.0 ^o F	ISO 179/1eU
	3.50 J/cm ² @Temperature -30.0 ^o C	16.7 ft-lb/in ² @Temperature -22.0 ^o F	Conditioned; ISO 179/1eU
	4.00 J/cm ² @Temperature 23.0 ^o C	19.0 ft-lb/in ² @Temperature 73.4 ^o F	ISO 179/1eU

Mechanical Properties	4.00 J/cm ² Metric	19.0 ft-lb/in ² English	Comments Conditioned; ISO 179/1eU
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	
Charpy Impact, Notched	<= 1.00 J/cm ²	<= 4.76 ft-lb/in ²	ISO 179/1eA
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
	<= 1.00 J/cm ²	<= 4.76 ft-lb/in ²	Conditioned; ISO 179/1eA
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
	<= 1.00 J/cm ²	<= 4.76 ft-lb/in ²	ISO 179/1eA
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	
	<= 1.00 J/cm ²	<= 4.76 ft-lb/in ²	Conditioned; ISO 179/1eA
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	
Impact	559	559	Puncture maximum force (N); ISO 6603-2
	505	505	Puncture maximum force (N); ISO 6603-2
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
Puncture Energy	2.00 J	1.48 ft-lb	ISO 6603-2
	1.50 J	1.11 ft-lb	ISO 6603-2
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
	1.50 J	1.11 ft-lb	Conditioned; ISO 6603-2
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	30.0 Âµm/m-Â°C	16.7 Âµin/in-Â°F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	80.0 Âµm/m-Â°C	44.4 Âµin/in-Â°F	ISO 11359-1/-2
Melting Point	218 Â°C	424 Â°F	10Â°C/min; ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	210 Â°C	410 Â°F	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	180 Â°C	356 Â°F	ISO 75-1/-2
Deflection Temperature at 8.0 MPa	55.0 Â°C	131 Â°F	ISO 75-1/-2

Vicat Softening Point Thermal Properties	200 Å°C Metric	392 Å°F English	50Å°C/h 50N; ISO 306 Comments
Flammability, UL94	HB	HB	IEC 60695-11-10
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	HB	HB	IEC 60695-11-10
	@Thickness 3.20 mm	@Thickness 0.126 in	
Oxygen Index	23 %	23 %	ISO 4589-1/-2

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+11 ohm-cm	1.00e+11 ohm-cm	Conditioned; IEC 60093
	1.00e+13 ohm-cm	1.00e+13 ohm-cm	IEC 60093
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	IEC 60093
Dielectric Constant	3.7	3.7	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	4.1	4.1	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
	4.3	4.3	Conditioned; IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	10	10	Conditioned; IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	30.0 kV/mm	762 kV/in	IEC 60243-1
	30.0 kV/mm	762 kV/in	Conditioned; IEC 60243-1
Dissipation Factor	0.0080	0.0080	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.018	0.018	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	0.070	0.070	Conditioned; IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	0.22	0.22	Conditioned; IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	

Electrical Properties	Metric	English	Comments
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Descriptive Properties	Value	Comments
Additives	Release agent	
Features	Heat stabilized or stable to heat	
Form	Pellets	
ISO Shortname	ISO 1874-PA 6/66, MHR, 14-060, GF15	
Processing	Injection molding	
Region	Asia Pacific	
	Europe	
	Near East/Africa	
	North America	
	South and Central America	

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