

Lanxess Pocan® ECO T 3215 000000 PBT + PET, 15% Glass Fiber

Category : Polymer , Renewable/Recycled Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , PBT + PET Blend, Glass Filled , Polyethylene Terephthalate (PET)

Material Notes:

PBT + PET, 15% glass fibers, injection molding, improved surface finish, contains 30% post-consumer recycled material, increased temperature peak load
Information provided by LANXESS.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lanxess-Pocan-ECO-T-3215-000000-PBT-PET-15-Glass-Fiber.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.43 g/cc	1.43 g/cc	ISO 1183
Bulk Density	0.700 g/cc	0.0253 lb/in ³	ISO 60
Moisture Absorption at Equilibrium	0.20 %	0.20 %	50% RH; ISO 62
Water Absorption at Saturation	0.40 %	0.40 %	ISO 62
Linear Mold Shrinkage, Flow	0.0010 cm/cm	0.0010 in/in	Post-shrinkage, 60x60x2; 120°C; 4 hour; ISO 294-4
	0.0050 cm/cm	0.0050 in/in	60x60x2; 270°C / MT 90°C; 600 bar; ISO 294-4
Linear Mold Shrinkage, Transverse	0.0020 cm/cm	0.0020 in/in	Post-shrinkage, 60x60x2; 120°C; 4 hour; ISO 294-4
	0.010 cm/cm	0.010 in/in	60x60x2; 270°C / MT 90°C; 600 bar; ISO 294-4
Melt Flow	16 g/10 min @Load 2.16 kg, Temperature 260 °C	16 g/10 min @Load 4.76 lb, Temperature 500 °F	ISO 1133-1

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	180 MPa	26100 psi	ISO 2039-1
Tensile Strength at Break	110 MPa	16000 psi	ISO 527-1, -2; 5 mm/min
Elongation at Break	3.0 %	3.0 %	ISO 527-1, -2; 5 mm/min
Tensile Modulus	6.00 GPa	870 ksi	ISO 527-1, -2; 1 mm/min
Flexural Strength	170 MPa	24700 psi	2 mm/min; ISO 178-A
	@Strain 3.80 %	@Strain 3.80 %	
Flexural Yield Strength	165 MPa	23900 psi	2 mm/min; ISO 178-A
	@Strain 3.50 %	@Strain 3.50 %	

Flexural Modulus Mechanical Properties	5.80 GPa Metric	841 ksi English	2 mm/min* ISO 178-A Comments
Izod Impact, Notched (ISO)	<= 10.0 kJ/mÂ² @Temperature 23.0 Â°C	<= 4.76 ft-lb/inÂ² @Temperature 73.4 Â°F	ISO 180-1A
	<= 10.0 kJ/mÂ² @Temperature -30.0 Â°C	<= 4.76 ft-lb/inÂ² @Temperature -22.0 Â°F	ISO 180-1A
Izod Impact, Unnotched (ISO)	25.0 kJ/mÂ² @Temperature 23.0 Â°C	11.9 ft-lb/inÂ² @Temperature 73.4 Â°F	ISO 180-1U
Charpy Impact Unnotched	3.00 J/cmÂ² @Temperature 23.0 Â°C	14.3 ft-lb/inÂ² @Temperature 73.4 Â°F	ISO 179-1eU
	3.00 J/cmÂ² @Temperature -30.0 Â°C	14.3 ft-lb/inÂ² @Temperature -22.0 Â°F	ISO 179-1eU
Charpy Impact, Notched	<= 1.00 J/cmÂ² @Temperature 23.0 Â°C	<= 4.76 ft-lb/inÂ² @Temperature 73.4 Â°F	ISO 179-1eA
	<= 1.00 J/cmÂ² @Temperature -30.0 Â°C	<= 4.76 ft-lb/inÂ² @Temperature -22.0 Â°F	ISO 179-1eA

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	50.0 Âµm/m-Â°C @Temperature 23.0 - 55.0 Â°C	27.8 Âµin/in-Â°F @Temperature 73.4 - 131 Â°F	ISO 11359-1, -2
CTE, linear, Transverse to Flow	110 Âµm/m-Â°C @Temperature 23.0 - 55.0 Â°C	61.1 Âµin/in-Â°F @Temperature 73.4 - 131 Â°F	ISO 11359-1, -2
Melting Point	225 - 250 Â°C	437 - 482 Â°F	10Â°C/min; ISO 11357-1, -3
Deflection Temperature at 0.46 MPa (66 psi)	220 Â°C	428 Â°F	ISO 75-1, -2
Deflection Temperature at 1.8 MPa (264 psi)	190 Â°C	374 Â°F	ISO 75-1, -2
Vicat Softening Point	205 Â°C @Load 5.10 kg	401 Â°F @Load 11.2 lb	120Â°C/hour; ISO 306

Processing Properties	Metric	English	Comments
Melt Temperature	260 - 280 Â°C	500 - 536 Â°F	
	270 Â°C	518 Â°F	for test specimens; ISO 294
Mold Temperature	80.0 - 100 Â°C	176 - 212 Â°F	
	90.0 Â°C	194 Â°F	for test specimens; ISO 294
Drying Temperature	120 Â°C	248 Â°F	
Dry Time	4 - 8 hour	4 - 8 hour	
Moisture Content	0.00 - 0.020 %	0.00 - 0.020 %	residual; Karl Fischer Test

Descriptive Properties	Value	Comments
ISO Shortname	ISO 7792-1-PBT+PET, GHMR, 09-060, GF15	

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