

Lanxess Pocan® T 7323 000000 PBT + PET, 20% Glass Fiber

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , PBT + PET Blend, Glass Filled , Polyethylene Terephthalate (PET)

Material Notes:

PBT+PET, 20% glass fibers, injection molding, improved surface finish, increased temperature peak load

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lanxess-Pocan-T-7323-000000-PBT-PET-20-Glass-Fiber.php

Physical Properties	Metric	English	Comments
Density	1.47 g/cc	0.0531 lb/in ³	ISO 1183
Water Absorption	0.40 %	0.40 %	Test Sim. to ISO 62
Moisture Absorption at Equilibrium	0.20 %	0.20 %	23°C/50% R.H.; Test Sim. to ISO 62
Viscosity Test	92 cm ³ /g	92 cm ³ /g	Viscosity number; ISO 307, 1157, 1628
Melt Flow	19 g/10 min @ Load 2.16 kg, Temperature 260 °C	19 g/10 min @ Load 4.76 lb, Temperature 500 °F	Calculated from MVR using melt density; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	120 MPa	17400 psi	ISO 527-1/-2
Elongation at Break	2.7 %	2.7 %	ISO 527-1/-2
Tensile Modulus	7.50 GPa	1090 ksi	ISO 527-1/-2
Charpy Impact Unnotched	3.50 J/cm ²	16.7 ft-lb/in ²	ISO 179/1eU
	@ Temperature -30.0 °C	@ Temperature -22.0 °F	
	4.00 J/cm ²	19.0 ft-lb/in ²	ISO 179/1eU
	@ Temperature 23.0 °C	@ Temperature 73.4 °F	
Charpy Impact, Notched	<= 1.00 J/cm ²	<= 4.76 ft-lb/in ²	ISO 179/1eA
	@ Temperature -30.0 °C	@ Temperature -22.0 °F	
	<= 1.00 J/cm ²	<= 4.76 ft-lb/in ²	ISO 179/1eA
	@ Temperature 23.0 °C	@ Temperature 73.4 °F	
Tensile Creep Modulus, 1 hour	7200 MPa	1.04e+6 psi	ISO 899-1
Tensile Creep Modulus, 1000 hours	6100 MPa	885000 psi	ISO 899-1

Mechanical Properties	Metric	English	Comments
Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	40.0 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	22.2 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ISO 11359-1/-2
CTE, linear, Transverse to Flow	70.0 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	38.9 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ISO 11359-1/-2
Melting Point	225 - 250 $\text{Å}^\circ\text{C}$	437 - 482 $\text{Å}^\circ\text{F}$	10 $\text{Å}^\circ\text{C}/\text{min}$; ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	220 $\text{Å}^\circ\text{C}$	428 $\text{Å}^\circ\text{F}$	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	200 $\text{Å}^\circ\text{C}$	392 $\text{Å}^\circ\text{F}$	ISO 75-1/-2
Vicat Softening Point	205 $\text{Å}^\circ\text{C}$	401 $\text{Å}^\circ\text{F}$	50 $\text{Å}^\circ\text{C}/\text{h}$ 50N; ISO 306
Flammability, UL94	HB	HB	IEC 60695-11-10
	@Thickness 0.800 mm	@Thickness 0.0315 in	
	HB	HB	IEC 60695-11-10
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Oxygen Index	21 %	21 %	ISO 4589-1/-2

Electrical Properties	Metric	English	Comments
Volume Resistivity	$\geq 1.00\text{e}+15 \text{ ohm}\cdot\text{cm}$	$\geq 1.00\text{e}+15 \text{ ohm}\cdot\text{cm}$	IEC 60093
Surface Resistance	$\geq 1.00\text{e}+15 \text{ ohm}$	$\geq 1.00\text{e}+15 \text{ ohm}$	IEC 60093
Dielectric Constant	3.6	3.6	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	3.8	3.8	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	24.0 kV/mm	610 kV/in	IEC 60243-1
Dissipation Factor	0.0018	0.0018	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.017	0.017	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	225 V	225 V	IEC 60112

Processing Properties	Metric	English	Comments
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Melt Temperature Processing Properties	270 Â°C Metric	518 Â°F English	Injection Molding; ISO 294 Comments
Mold Temperature	90.0 Â°C	194 Â°F	Injection Molding; ISO 10724

Descriptive Properties	Value	Comments
Additives	Release agent	
Features	Heat stabilized or stable to heat	
Form	Pellets	
ISO Shortname	ISO 7792-1-PBT+PET,GHMR,09-070,GF20	
Processing	Injection molding	
Region	Asia Pacific	
	Europe	
	Near East/Africa	
	North America	
	South and Central America	

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