

Latrobe LSSâ,,¢ D5 Tool Steel (ASTM D5)

Category: Metal, Ferrous Metal, Alloy Steel, Carbon Steel, High Carbon Steel, Tool Steel, Air-Hardening Steel

Material Notes:

TLS D5 tool steel is an air hardening, high-carbon, high-chromium, tool steel that is characterized by a cobalt addition which provides unique resistance to galling and pick-up. The cobalt also imparts some resistance to tempering, which makes TLS D5 suitable for some semi-hot work tooling applications. Information Provided by Timken Latrobe Steel. Timken sold Latrobe in December 2006. They are now Latrobe Specialty Steels Co.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Latrobe-LSS-D5-Tool-Steel-ASTM-D5.php

Physical Properties	Metric	English	Comments
Specific Gravity	7.73 g/cc	7.73 g/cc	
Density	7.72 g/cc	0.279 lb/in³	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell C	62	62	Air Cooled from 1038°C, 30 minutes
	62.5	62.5	Air Cooled from 982°C, 45 minutes
	63	63	Air Cooled from 996°C, 30 minutes
Modulus of Elasticity	207 GPa	30000 ksi	
Machinability	45 - 50 %	45 - 50 %	1% Carbon Steel
Izod Impact Unnotched	54.2 J	40.0 ft-lb	Air Cooled from 1010°C; 483°C Temper Temperature
	70.5 J	52.0 ft-lb	Air Cooled from 1010°C; 145°C Temper Temperature
	119 J	88.0 ft-lb	Air Cooled from 1010°C; 593°C Temper Temperature

Thermal Properties	Metric	English	Comments
	9.88 Âμm/m-°C	5.49 Âμin/in-°F	
CTE, linear	@Temperature 38.0 - 260 °C	@Temperature 100 - 500 °F	
	12.02 µm/m-°C	6.678 µin/in-°F	
	@Temperature 38.0 - 538 °C	@Temperature 100 - 1000 °F	

Component Elements Properties	Metric	English	Comments	



Carhon, C Component Elements Properties	1.5 % Metric	English	Comments	
Chromium, Cr	11.65 %	11.65 %		
Cobalt, Co	2.8 %	2.8 %		
Iron, Fe	82.4 %	82.4 %		
Manganese, Mn	0.35 %	0.35 %		
Molybdenum, Mo	0.80 %	0.80 %		
Silicon, Si	0.50 %	0.50 %		

Chemical Properties	Metric	English	Comments
Critical Temperature	754 °C	1390 °F	Ar1
	832 °C	1530 °F	Ac1

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