

Latrobe Lescalloy® 9310 VAC-ARC Premium Carburizing Steel

Category: Metal, Ferrous Metal, Alloy Steel, Carbon Steel, High Carbon Steel

Material Notes:

9310 VAC-ARC is a premium quality alloy carburizing steel produced by the vacuum consumable electrode process. It has a high hardenability, high core hardness and high fatigue strength, all of which make it ideally suited for critical aircraft engine gears. Heat Treatment - Carburized at $1700 \hat{A}^{\circ} F$ for 8 hrs. Slow cooled to room temperature. Heated to $1425 \hat{A}^{\circ} F$, oil quenched. Tempered at $300 \hat{A}^{\circ} F$, 2 hrs. Information Provided by Timken Latrobe Steel. Timken sold Latrobe in December 2006. They are now Latrobe Specialty Steels Co.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Latrobe-Lescalloy-9310-VAC-ARC-Premium-Carburizing-Steel.php

Mechanical Properties	Metric	English	Comments	
Hardness, Brinell	331	331	In Core	
Hardness, Rockwell C	36	36	5/8" from quench end; Jominy End Quench Hardenability	
	37	37	1/2" from quenched end; Jominy End Quench Hardenability	
	39	39	1/8" from quenched end; Jominy End Quench Hardenability	
Tensile Strength, Ultimate	1070 MPa	155000 psi	In Core	
Tensile Strength, Yield	896 MPa	130000 psi		
Elongation at Break	15.5 %	15.5 %	in 2"	
Reduction of Area	52 %	52 %		
Machinability	40 %	40 %	B-1112 Steels	

Component Elements Properties	Metric	English	Comments	
Carbon, C	0.10 %	0.10 %		
Chromium, Cr	1.2 %	1.2 %		
Iron, Fe	94.58 %	94.58 %		
Manganese, Mn	0.50 %	0.50 %		
Molybdenum, Mo	0.12 %	0.12 %		
Nickel, Ni	3.25 %	3.25 %		
Silicon, Si	0.25 %	0.25 %		

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