

Lehmann & Voss LUVOCOM® 1-0889-4 Polyamide 66, with carbon fiber and glass fiber, heat stabilized

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Glass/Carbon Fiber Filled

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. Strong, stiff parts. Electrically conductive, suitable for continuous discharging of statically generated electricity. Reduced moment of inertia compared with metal parts. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1-0889-4-Polyamide-66-with-carbon-fiber-and-glass-fiber-heat-stabilized.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.32 g/cc	1.32 g/cc	ISO 1183
Water Absorption	<= 1.0 %	<= 1.0 %	23Â°C/24h
Linear Mold Shrinkage	0.0020 - 0.0050 cm/cm	0.0020 - 0.0050 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	200 MPa	29000 psi	
Elongation at Yield	3.0 %	3.0 %	
	3.9 %	3.9 %	flexural
Modulus of Elasticity	12.5 GPa	1810 ksi	
Flexural Strength	290 MPa	42100 psi	
Flexural Modulus	10.5 GPa	1520 ksi	
Charpy Impact Unnotched	6.50 J/cmÂ²	30.9 ft-lb/inÂ²	edgewise; ISO 179 1eU
Charpy Impact, Notched	1.10 J/cmÂ²	5.23 ft-lb/inÂ²	ISO 179 1eA
Coefficient of Friction, Dynamic	0.31	0.31	
Coefficient of Friction, Static	0.27	0.27	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	120 Â°C	248 Â°F	
	160 Â°C	320 Â°F	short term
Deflection Temperature at 1.8 MPa (264 psi)	245 Â°C	473 Â°F	

Flammability 18 94 Thermal Properties	HB Metric	HB English	not recognized by UL Comments
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Electrical Properties	Metric	English	Comments
Surface Resistance	<= 10000 ohm	<= 10000 ohm	
Insulation Resistance	<= 10000 ohm	<= 10000 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	290 Â°C	554 Â°F	mass temp
Nozzle Temperature	280 - 300 Â°C	536 - 572 Â°F	
Zone 1	290 - 310 Â°C	554 - 590 Â°F	
Zone 2	290 - 310 Â°C	554 - 590 Â°F	
Zone 3	290 - 310 Â°C	554 - 590 Â°F	
Mold Temperature	90.0 - 120 Â°C	194 - 248 Â°F	
Drying Temperature	75.0 Â°C @Time 21600 - 57600 sec	167 Â°F @Time 6.00 - 16.0 hour	Dehumidifying dryer
	105 Â°C @Time 14400 - 21600 sec	221 Â°F @Time 4.00 - 6.00 hour	Vacuum Dryer

Descriptive Properties	Value	Comments
Color	black	

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