

Lehmann & Voss LUVOCOM® 1-7984 Polyamide 66, with aramid reinforcement and PTFE, heat stabilized

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Aramid Fiber Filled

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. Emergency running property. Improved heat resistance. Control disks, cams, sliding elements and other duty parts. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1-7984-Polyamide-66-with-aramid-reinforcement-and-PTFE-heat-stabilized.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.23 g/cc	1.23 g/cc	ISO 1183
Water Absorption	<= 1.0 %	<= 1.0 %	23Â°C/24h
Linear Mold Shrinkage	0.0080 - 0.014 cm/cm	0.0080 - 0.014 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	80.0 MPa	11600 psi	
Elongation at Yield	5.0 %	5.0 %	
	6.5 %	6.5 %	flexural
Modulus of Elasticity	4.00 GPa	580 ksi	
Flexural Strength	115 MPa	16700 psi	
Flexural Modulus	3.00 GPa	435 ksi	
Charpy Impact Unnotched	4.00 J/cmÂ²	19.0 ft-lb/inÂ²	flatwise; ISO 179 1fU
Charpy Impact, Notched	0.400 J/cmÂ²	1.90 ft-lb/inÂ²	ISO 179 1eA
Coefficient of Friction, Dynamic	0.13	0.13	
Coefficient of Friction, Static	0.12	0.12	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	110 Â°C	230 Â°F	
	160 Â°C	320 Â°F	short term
Vicat Softening Point	260 Â°C	500 Â°F	DIN ISO 306

Electrical Properties	Metric	English	Comments
Surface Resistance	$\geq 1.00\text{e}+13 \text{ ohm}$	$\geq 1.00\text{e}+13 \text{ ohm}$	
Insulation Resistance	$\geq 1.00\text{e}+12 \text{ ohm}$	$\geq 1.00\text{e}+12 \text{ ohm}$	

Processing Properties	Metric	English	Comments
Processing Temperature	290 Â°C	554 Â°F	mass temp
Nozzle Temperature	280 - 300 Â°C	536 - 572 Â°F	
Zone 1	290 - 310 Â°C	554 - 590 Â°F	
Zone 2	290 - 310 Â°C	554 - 590 Â°F	
Zone 3	290 - 310 Â°C	554 - 590 Â°F	
Mold Temperature	90.0 - 120 Â°C	194 - 248 Â°F	
Drying Temperature	75.0 Â°C	167 Â°F	Dehumidifying dryer
	@Time 21600 - 57600 sec	@Time 6.00 - 16.0 hour	
	105 Â°C	221 Â°F	Vacuum Dryer
	@Time 14400 - 21600 sec	@Time 4.00 - 6.00 hour	

Descriptive Properties	Value	Comments
Color	yellow	

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