

Lehmann & Voss LUVOCOM® 1-8491 Polyamide 66, with carbon fiber, heat stabilized

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 10% Carbon Fiber Filled

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. Strong, stiff parts. Reduced moment of inertia compared with metal parts. High dimensionally stable precision parts with low warpage and narrow tolerance range. Gear parts for automotive appliances, control disks, cams, sliding elements. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1-8491-Polyamide-66-with-carbon-fiber-heat-stabilized.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.38 g/cc	1.38 g/cc	ISO 1183
Water Absorption	<= 1.0 %	<= 1.0 %	23Â°C/24h
Linear Mold Shrinkage	0.0080 - 0.014 cm/cm	0.0080 - 0.014 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	105 MPa	15200 psi	
Elongation at Yield	2.1 %	2.1 %	
	3.0 %	3.0 %	flexural
Modulus of Elasticity	11.0 GPa	1600 ksi	
Flexural Strength	150 MPa	21800 psi	
Flexural Modulus	9.00 GPa	1310 ksi	
Charpy Impact Unnotched	2.40 J/cmÂ²	11.4 ft-lb/inÂ²	edgewise; ISO 179 1eU

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	120 Â°C	248 Â°F	
	160 Â°C	320 Â°F	short term

Electrical Properties	Metric	English	Comments
Surface Resistance	<= 1.00e+12 ohm	<= 1.00e+12 ohm	
Insulation Resistance	<= 1.00e+12 ohm	<= 1.00e+12 ohm	

Processing Properties	Metric	English	Comments
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Processing Properties	Metric	English	Comments
Nozzle Temperature	280 - 300 Â°C	536 - 572 Â°F	
Zone 1	290 - 310 Â°C	554 - 590 Â°F	
Zone 2	290 - 310 Â°C	554 - 590 Â°F	
Zone 3	290 - 310 Â°C	554 - 590 Â°F	
Mold Temperature	90.0 - 120 Â°C	194 - 248 Â°F	
Drying Temperature	75.0 Â°C	167 Â°F	Dehumidifying dryer
	@Time 21600 - 57600 sec	@Time 6.00 - 16.0 hour	
	105 Â°C	221 Â°F	Vacuum Dryer
	@Time 14400 - 21600 sec	@Time 4.00 - 6.00 hour	

Descriptive Properties	Value	Comments
Color	natural color (black)	

Contact Songhan Plastic Technology Co.,Ltd.

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