

Lehmann & Voss LUVOCOM® 1105-8053/EM/BL PEEK, with glass fiber, easy flowing

Category : Polymer , Thermoplastic , Polyketone , Polyetheretherketone (PEEK) , Polyetheretherketone, PEEK, Glass Fiber Filled

Material Notes:

Applications: Automotive industry, textile machinery, medical- and precision engineering, aircraft industry.Strong, stiff parts.Chemical and hydrolysis resistance parts, non flammable.High dimensionally stable precision parts, high continuous use temperature.Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1105-8053EMBL-PEEK-with-glass-fiber-easy-flowing.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.51 g/cc	1.51 g/cc	ISO 1183
Water Absorption	<= 0.10 %	<= 0.10 %	23Â°C/24h
Linear Mold Shrinkage	0.0030 - 0.0070 cm/cm	0.0030 - 0.0070 in/in	
Melt Flow	90.6 g/10 min @Load 5.00 kg, Temperature 380 Â°C	90.6 g/10 min @Load 11.0 lb, Temperature 716 Â°F	

Mechanical Properties	Metric	English	Comments
Tensile Stress	110 MPa	16000 psi	
Elongation at Yield	1.4 %	1.4 %	
	1.8 %	1.8 %	flexural
Modulus of Elasticity	9.50 GPa	1380 ksi	
Flexural Strength	155 MPa	22500 psi	
Flexural Modulus	8.00 GPa	1160 ksi	
Charpy Impact Unnotched	3.00 J/cmÂ²	14.3 ft-lb/inÂ²	flatwise; ISO 179 1fU

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	250 Â°C	482 Â°F	
	260 Â°C	500 Â°F	short term
Deflection Temperature at 1.8 MPa (264 psi)	305 Â°C	581 Â°F	
Flammability, UL94	V-0	V-0	not recognized by UL

Electrical Properties	Metric	English	Comments
Insulation Resistance	$\geq 1.00 \times 10^{12}$ ohm	$\geq 1.00 \times 10^{12}$ ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	390 Â°C	734 Â°F	mass temp
Nozzle Temperature	360 - 380 Â°C	680 - 716 Â°F	
Zone 1	360 - 370 Â°C	680 - 698 Â°F	
Zone 2	380 - 390 Â°C	716 - 734 Â°F	
Zone 3	390 - 400 Â°C	734 - 752 Â°F	
Mold Temperature	170 - 200 Â°C	338 - 392 Â°F	
Drying Temperature	120 Â°C	248 Â°F	or
	@Time 21600 - 28800 sec	@Time 6.00 - 8.00 hour	
	150 Â°C	302 Â°F	Dehumidifying dryer
	@Time 10800 - 21600 sec	@Time 3.00 - 6.00 hour	

Descriptive Properties	Value	Comments
Color	sapphire blue	

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