

Lehmann & Voss LUVOCOM® 1301-7869/BL PPS, linear, with glass fiber

Category : Polymer , Thermoplastic , Polyphenylene Sulfide (PPS) , Polyphenylene Sulfide (PPS) with 10% Glass Fiber Filler

Material Notes:

Applications: Automotive industry, textile-and office machinery, medical- and precision engineering.High-strength and stiff parts with low creep.High continuous use and heat distortion temperature. Non flammable.High chemical resistance parts.High dimensionally stable precision parts with low warpage and narrow tolerance range.Gear parts for automotive appliances, body parts, grippers, spacers.Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1301-7869BL-PPS-linear-with-glass-fiber.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.60 g/cc	1.60 g/cc	ISO 1183
Water Absorption	<= 0.20 %	<= 0.20 %	23Â°C/24h
Linear Mold Shrinkage	0.0010 - 0.0040 cm/cm	0.0010 - 0.0040 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	160 MPa	23200 psi	
Elongation at Yield	1.5 %	1.5 %	
	2.0 %	2.0 %	flexural
Modulus of Elasticity	13.0 GPa	1890 ksi	
Flexural Strength	225 MPa	32600 psi	
Flexural Modulus	11.0 GPa	1600 ksi	
Charpy Impact Unnotched	2.50 J/cmÂ²	11.9 ft-lb/inÂ²	edgewise; ISO 179 1eU

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	200 Â°C	392 Â°F	
	220 Â°C	428 Â°F	short term
Deflection Temperature at 1.8 MPa (264 psi)	265 Â°C	509 Â°F	
Flammability, UL94	V-0	V-0	not recognized by UL

Electrical Properties	Metric	English	Comments
Insulation Resistance	>= 1.00e+12 ohm	>= 1.00e+12 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	330 Â°C	626 Â°F	mass temp
Nozzle Temperature	320 - 340 Â°C	608 - 644 Â°F	
Zone 1	300 - 320 Â°C	572 - 608 Â°F	
Zone 2	310 - 330 Â°C	590 - 626 Â°F	
Zone 3	320 - 340 Â°C	608 - 644 Â°F	
Mold Temperature	150 - 180 Â°C	302 - 356 Â°F	
Drying Temperature	50.0 - 90.0 Â°C	122 - 194 Â°F	
	@Time >= 14400 sec	@Time >= 4.00 hour	
	100 - 140 Â°C	212 - 284 Â°F	Dehumidifying dryer
	@Time 7200 - 14400 sec	@Time 2.00 - 4.00 hour	

Descriptive Properties	Value	Comments
Color	blue	

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