

Lehmann & Voss LUVOCOM® 19-7342 Polyamide 46, with carbon fiber

Category : Polymer , Thermoplastic , Nylon , Nylon 46

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. High-strength and high-stiff parts; low coefficient of expansion. Reduced moment of inertia compared with metal parts. Low warpage. Electrically conductive, suitable for continuous discharging of statically generated electricity. Gear parts for automotive appliances, control disks, cams, sliding elements. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-19-7342-Polyamide-46-with-carbon-fiber.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.30 g/cc	1.30 g/cc	ISO 1183
Water Absorption	<= 1.0 %	<= 1.0 %	23Â°C/24h
Linear Mold Shrinkage	0.0020 - 0.0050 cm/cm	0.0020 - 0.0050 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	225 MPa	32600 psi	
Elongation at Yield	1.8 %	1.8 %	
	2.2 %	2.2 %	flexural
Modulus of Elasticity	20.0 GPa	2900 ksi	
Flexural Strength	320 MPa	46400 psi	
Flexural Modulus	18.0 GPa	2610 ksi	
Charpy Impact Unnotched	5.00 J/cmÂ²	23.8 ft-lb/inÂ²	edgewise; ISO 179 1eU
Charpy Impact, Notched	0.700 J/cmÂ²	3.33 ft-lb/inÂ²	ISO 179 1eA

Thermal Properties	Metric	English	Comments
CTE, linear	20.0 Âµm/m-Â°C	11.1 Âµin/in-Â°F	DIN 53752
Thermal Conductivity	0.330 W/m-K	2.29 BTU-in/hr-ftÂ²-Â°F	DIN 52612
Maximum Service Temperature, Air	150 Â°C	302 Â°F	
	160 Â°C	320 Â°F	short term

Electrical Properties	Metric	English	Comments
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Electrical Properties	Metric	English	Comments
Insulation Resistance	<= 1000 ohm	<= 1000 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	310 Â°C	590 Â°F	mass temp
Nozzle Temperature	280 - 330 Â°C	536 - 626 Â°F	
Zone 1	285 - 315 Â°C	545 - 599 Â°F	
Zone 2	305 - 315 Â°C	581 - 599 Â°F	
Zone 3	305 - 315 Â°C	581 - 599 Â°F	
Mold Temperature	120 - 140 Â°C	248 - 284 Â°F	
Drying Temperature	80.0 Â°C	176 Â°F	Vacuum Dryer
	@Time 7200 - 43200 sec	@Time 2.00 - 12.0 hour	
	80.0 Â°C	176 Â°F	Dehumidifying dryer
	@Time 7200 - 28800 sec	@Time 2.00 - 8.00 hour	

Descriptive Properties	Value	Comments
Color	natural color (black)	

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