

Lehmann & Voss LUVOCOM[®] 20/XCF/35 Polyphthalamide, with carbon fiber

Category : Polymer , Thermoplastic , Polyphthalamide (PPA) , Polyphthalamide (PPA), Carbon Fiber Filled

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. High-strength and high-stiff parts; low coefficient of expansion. Electrically conductive, suitable for continuous discharging of statically generated electricity. Low influence from moisture and temperature to measures and electrical properties, compared with PA66. Suitable for metall inserts. Bearings, sleeves, sliding elements, control disks, gear wheels, duty parts in switches. Information provided by Lehmann & Voss & Co. KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-20XCF35-Polyphthalamide-with-carbon-fiber.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.35 g/cc	1.35 g/cc	ISO 1183
Water Absorption	<= 0.30 %	<= 0.30 %	23Â°C/24h
Linear Mold Shrinkage	0.00 - 0.0010 cm/cm	0.00 - 0.0010 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	385 MPa	55800 psi	
Elongation at Yield	1.7 %	1.7 %	
	2.1 %	2.1 %	flexural
Modulus of Elasticity	34.0 GPa	4930 ksi	
Flexural Strength	530 MPa	76900 psi	
Flexural Modulus	29.0 GPa	4210 ksi	
Charpy Impact Unnotched	8.50 J/cm ²	40.4 ft-lb/in ²	edgewise; ISO 179 1eU
Charpy Impact, Notched	0.900 J/cm ²	4.28 ft-lb/in ²	ISO 179 1eA

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	165 Â°C	329 Â°F	
	195 Â°C	383 Â°F	short term
Deflection Temperature at 1.8 MPa (264 psi)	270 Â°C	518 Â°F	

Electrical Properties	Metric	English	Comments
Surface Resistance	<= 1000 ohm	<= 1000 ohm	

Insulation Resistance Electrical Properties	≤ 1000 ohm Metric	≤ 1000 ohm English	Comments
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Processing Properties	Metric	English	Comments
Processing Temperature	330 Å°C	626 Å°F	mass temp
Nozzle Temperature	320 - 330 Å°C	608 - 626 Å°F	
Zone 1	320 - 340 Å°C	608 - 644 Å°F	
Zone 2	320 - 345 Å°C	608 - 653 Å°F	
Zone 3	325 - 350 Å°C	617 - 662 Å°F	
Mold Temperature	135 - 160 Å°C	275 - 320 Å°F	
Drying Temperature	80.0 Å°C @Time 57600 sec	176 Å°F @Time 16.0 hour	Dehumidifying dryer
	105 Å°C @Time 14400 - 18000 sec	221 Å°F @Time 4.00 - 5.00 hour	Vacuum Dryer

Descriptive Properties	Value	Comments
Color	natural color (black)	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China