

Lehmann & Voss LUVOCOM® 50-7317 Polycarbonate, with PTFE, easy flowing

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, PTFE Filled

Material Notes:

Applications: Data processing machinery, precision engineering, film and photo industry, sporting and leisure goods, medical engineering. Improved friction and wear behaviour. Emergency running property. High dimensionally stable precision parts, even at elevated temperatures and narrow tolerance range. Impact resistance. Body and duty parts in office equipment, gear wheels, grippers, sleeves, sliding elements, switches and plugs. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-50-7317-Polycarbonate-with-PTFE-easy-flowing.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.29 g/cc	1.29 g/cc	ISO 1183
Water Absorption	<= 0.20 %	<= 0.20 %	23Â°C/24h
Linear Mold Shrinkage	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	
Melt Flow	20 g/10 min @Load 1.20 kg, Temperature 300 Â°C	20 g/10 min @Load 2.65 lb, Temperature 572 Â°F	

Mechanical Properties	Metric	English	Comments
Tensile Stress	50.0 MPa	7250 psi	
Elongation at Yield	4.5 %	4.5 %	
	5.7 %	5.7 %	flexural
Modulus of Elasticity	2.00 GPa	290 ksi	
Flexural Strength	80.0 MPa	11600 psi	
Flexural Modulus	1.60 GPa	232 ksi	
Charpy Impact Unnotched	8.50 J/cmÂ²	40.4 ft-lb/inÂ²	edgewise; ISO 179 1eU
Coefficient of Friction, Dynamic	0.080	0.080	
Coefficient of Friction, Static	0.060	0.060	

Thermal Properties	Metric	English	Comments
CTE, linear	70.0 Âµm/m-Â°C	38.9 Âµin/in-Â°F	DIN 53752
Thermal Conductivity	0.200 W/m-K	1.39 BTU-in/hr-ftÂ²-Â°F	DIN 52612

Maximum Service Temperature, Air Thermal Properties	130 Â°C Metric	266 Â°F English	Comments
	150 Â°C	302 Â°F	short term
Vicat Softening Point	160 Â°C	320 Â°F	DIN ISO 306

Electrical Properties	Metric	English	Comments
Insulation Resistance	>= 1.00e+12 ohm	>= 1.00e+12 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	295 Â°C	563 Â°F	mass temp
Nozzle Temperature	290 - 310 Â°C	554 - 590 Â°F	
Zone 1	280 - 300 Â°C	536 - 572 Â°F	
Zone 2	290 - 310 Â°C	554 - 590 Â°F	
Zone 3	300 - 320 Â°C	572 - 608 Â°F	
Mold Temperature	80.0 - 120 Â°C	176 - 248 Â°F	
Drying Temperature	120 Â°C @Time 14400 - 21600 sec	248 Â°F @Time 4.00 - 6.00 hour	Dehumidifying dryer

Descriptive Properties	Value	Comments
Color	black	

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