## Loctite® 3151 1 component acrylic UV/Heat Cure Acrylic Adhesive

Category : Polymer , Adhesive , Thermoset , Acrylic/Cyanoacrylate Adhesive

## Material Notes:

Thermally Conductive BondersLoctite® Thermally Conductive Adhesives eliminate the need for mechanical fasteners and clips, while providing the most efficient thermal transfer between transistors or microprocessors and their heat sinks. Loctite offers a wide range of adhesive chemistries including silicones, acrylics and epoxies. Many processing options are available for curing these adhesives such as heat cure, activator cure, and UV light.Loctite® 3151 1 component acrylic UV/Heat Cure Acrylic AdhesiveA self-shimming, UV and heat cure repairable adhesive for automated heat sink applications. Cure Type: UV/Heat

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Loctite-3151-1-component-acrylicUVHeat-Cure-Acrylic-Adhesive.php

| Physical Properties                      | Metric             | English                   | Comments |  |
|--|--------------------|---------------------------|----------|--|
| Density                                  | 1.70 g/cc          | 0.0614 lb/in <sup>3</sup> |          |  |
|  |                    |                           |          |  |
|  |                    |                           |          |  |
| Mechanical Properties                    | Metric             | English                   | Comments |  |
| Mechanical Properties<br>Tensile Modulus | Metric<br>2.76 GPa | English<br>400 ksi        | Comments |  |

| Thermal Properties        | Metric               | English                            | Comments |
|---------------------------|----------------------|------------------------------------|----------|
| CTE, linear               | 70.0 µm/m-°C         | 38.9 µin/in-°F                     |          |
| CTE, illeal               | @Temperature 20.0 °C | @Temperature 68.0 °F               |          |
| Thermal Conductivity      | 0.810 W/m-K          | 5.62 BTU-in/hr-ft <sup>2</sup> -°F |          |
| Glass Transition Temp, Tg | 50.0 °C              | 122 °F                             |          |

| Cure Time 0.170 min 0.00283 hour Fixture time @ 70 - 100 mW/cm   5.00 min 0.0833 hour Full Cure Time @ 150-180°C |      | Comments                        | English      | Metric     | Processing Properties |
|--|------|---------------------------------|--------------|------------|-----------------------|
| 5.00 min 0.0833 hour Full Cure Time @ 150-180°C  | cm^2 | Fixture time @ 70 - 100 mW/cm^2 | 0.00283 hour | 0.170 min  | Cure Time             |
|  |      | Full Cure Time @ 150-180°C      | 0.0833 hour  | 5.00 min   |                       |
| Shelf Life9.00 Month9.00 Monthshelf life at 5°C  |      | shelf life at 5°C               | 9.00 Month   | 9.00 Month | Shelf Life            |

| Descriptive Properties | Value | Comments |
|------------------------|-------|----------|
| Viscosity              | Paste |          |

## Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com Email : sales@lookpolymers.com Tel : +86 021-51131842



Mobile : +86 13061808058 Skype : lookpolymers Address : United North Road 215,Fengxian District, Shanghai City,China