

Lord Adhesives Chemlok® Y-1540 Silicone Rubber Adhesive

Category : Polymer , Adhesive , Thermoset , Silicone , Silicone, RTV, Adhesive/Sealant Grade

Material Notes:

Chemlok® Y-1540 is a one-coat adhesive used to bond peroxide curing silicone, EPDM, and fluoroelastomers to cold rolled and phosphatized steel. All information provided by Lord.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lord-Adhesives-Chemlok-Y-1540-Silicone-Rubber-Adhesive.php

Physical Properties	Metric	English	Comments
Density	0.839 - 0.869 g/cc	0.0303 - 0.0314 lb/in³	
Solids Content	8.0 - 12 %	8.0 - 12 %	
Brookfield Viscosity	3.0 cP @Temperature 25.0 °C	3.0 cP @Temperature 77.0 °F	LVT, Spindle #2 @ 60rpm

Thermal Properties	Metric	English	Comments
Flash Point	9.40 °C	48.9 °F	Seta

Processing Properties	Metric	English	Comments
Dry Time	3 hour @Temperature 16.0 - 38.0 °C	3 hour @Temperature 60.8 - 100 °F	
Shelf Life	6.00 Month @Temperature 10.0 - 32.0 °C	6.00 Month @Temperature 50.0 - 89.6 °F	

Descriptive Properties	Value	Comments
Appearance	Red	
Diluents	Alcohols	
Solvents	Methanol	

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